

# **Investigation into Nonlinear Grasshoff Number Dependence of Convection within a Hot Melt during Directional Solidification**

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by

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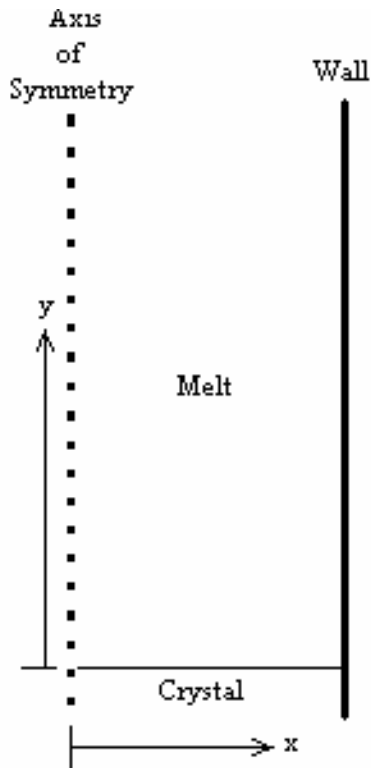
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**Abstract:** The motivation behind this study derives from the demand within industry for bimetallic crystals of minimal defect in constituent distribution. One method of growing such crystals is to draw the molten mixture through an enclosed ampoule in a Bridgman furnace, and is a good technique for the production of Gallium Arsenide and other semiconductors. The current difficulty with this production method is the radial segregation of the constituents within the crystal caused by the formation of convective currents within the melt during cooling. Experimental and numerical evidence suggests that this convection takes the form of a single large eddy, the magnitude of which appears to vary linearly with  $Gr$ , even for large  $Gr$  where nonlinear effects should become important. In order to better understand, and possibly explain, this phenomenon, a mathematical model was used.

## Introduction

The Bridgman production method involves drawing the crystal constituents through a furnace in order to create a uniform melt. This melt is then drawn through a tube and allowed to cool such that the rate of crystal growth is equal to the speed at which the ampoule is drawn through the tube. This allows the interface between the crystal and the melt to be maintained at a constant position within the tube. For more detailed information on the physical problem and Bridgman furnace crystal production methods reference (Adornato and Brown<sup>1</sup> 1987) Temperature gradients, within the melt above the crystal interface, drive the convection currents which lead to radial segregation of the constituents within the crystal. This study will model the region above the crystal interface as defined in figure 1, below.



**Fig 1**  
**Model of Region being studied**

The model in figure 1, reflects the assumption of an axisymmetric container, allowing the problem to be modeled as a 2 dimensional planar flow field over the domain  $x = [0,1]$  and  $y = [0,\infty)$ . The non-dimensionalized governing equations for this case are,

$$\nabla^2 \mathbf{q} = \text{Pr}(\mathbf{u}\mathbf{q}_x + \mathbf{v}\mathbf{q}_y) \quad (1)$$

$$\nabla^2 \mathbf{w} + Gr\mathbf{q}_x = (\mathbf{u}\mathbf{w}_x + \mathbf{v}\mathbf{w}_y) \quad (2)$$

$$\nabla^2 \mathbf{y} = -\mathbf{w} \quad (3)$$

Where,  $\text{Pr} = \frac{\mathbf{u}}{\mathbf{a}}$   $Gr = \frac{a^2 \mathbf{a} g \mathbf{q}_x}{\mathbf{u}^2}$

The boundary conditions for this problem are:

Along wall ( $x = 1$ )

$$\mathbf{y} = 0 \quad \mathbf{w} = 0 \quad \mathbf{q}_x = \mathbf{b}e^{-by} \quad (\text{bc1})$$

Along axis of symmetry ( $x = 0$ )

$$\mathbf{y} = 0 \quad \mathbf{w} = 0 \quad \mathbf{q}_x = 0 \quad (\text{bc2})$$

Along crystal interface ( $y = 0$ )

$$\mathbf{y} = 0 \quad \mathbf{y}_y = 0 \quad \mathbf{q}_x = 0 \quad (\text{bc3})$$

Limit as ( $y \rightarrow \infty$ )

$$\mathbf{y} = 0 \quad \mathbf{w} = 0 \quad \mathbf{q}_x = 0 \quad (\text{bc4})$$

Boundary condition (bc1) has been chosen such that the total heat flux across the boundary  $x=1$ , is constant regardless of the value of  $\mathbf{b}$ . It is also important to note the use of an  $\mathbf{w} = 0$  boundary condition at the wall. Previous work (Izadnegahdar<sup>2</sup> 2004) on this problem utilized  $\mathbf{u} = \mathbf{v} = 0$  as the wall boundary condition in solving a similar model. It has, however, been shown (Tanveer<sup>3</sup> 1994, Foster<sup>4</sup> 1997) that replacing the no slip

condition with an  $\mathbf{w} = 0$  condition at the wall has little effect on the behavior of the flow near the crystal interface.

Typically, in semiconductor melts, thermal conductivity dominates viscous diffusion, resulting in Prandtl numbers on the order of  $10^{-3}$  to  $10^{-2}$  (Kim<sup>5</sup> 1996). For this reason the Prandtl number will be set to zero for this investigation. With Prandtl number set to zero, equation (1) becomes simply,

$$\nabla^2 \mathbf{q} = 0 \quad (4)$$

The Grasshoff number is, however, quite large for this case. Previous numerical work on this issue has found that the vorticity varies linearly with  $Gr$  up to values of order  $10^3$ . While this trend makes sense for small Grasshoff numbers, the fact that  $u$ ,  $v$ , and  $w$  are all proportional to  $Gr$ , means that the right hand side of equation (2) should be proportional to  $Gr^2$ . Thus the linear relation between vorticity and  $Gr$  should not hold for large values of  $Gr$ .

In order to resolve this apparent contradiction, this study will attempt to solve for the flow field at small Grasshoff number by approximating  $\mathbf{w}$  and  $\mathbf{y}$  as power series in  $Gr$ .

$$\mathbf{w} = \mathbf{w}_0 Gr + \mathbf{w}_1 Gr^2 + \mathbf{w}_2 Gr^3 + \mathbf{w}_3 Gr^4 + \dots$$

$$\mathbf{y} = \mathbf{y}_0 Gr + \mathbf{y}_1 Gr^2 + \mathbf{y}_2 Gr^3 + \mathbf{y}_3 Gr^4 + \dots$$

Substituting into equations (2) and (3), and equating powers of  $Gr$ , the following relations are attained.

$$\nabla^2 \mathbf{w}_0 = -\mathbf{q}_x \quad (5)$$

$$\nabla^2 \mathbf{w}_1 = \mathbf{y}_{0y} \mathbf{w}_{0x} - \mathbf{y}_{0x} \mathbf{w}_{0y} \quad (6)$$

$$\nabla^2 \mathbf{y}_0 = -\mathbf{w}_0 \quad (7)$$

$$\nabla^2 \mathbf{y}_1 = -\mathbf{w}_1 \quad (8)$$

## Temperature Gradient

From equation (4),

$$\nabla^2 \mathbf{q} = 0$$

Then by taking an  $x$  derivative, a relation for the temperature gradient is obtained.

$$\nabla^2 \mathbf{q}_x = 0 \quad (9)$$

The general form of the solution is given by,

$$\mathbf{q}_x = x \mathbf{b} e^{-by} + \sum_{n=1}^{\infty} A_n \sin(n \mathbf{p} x) \quad (10)$$

By substituting, (10) into (9),

$$\sum_{n=1}^{\infty} \left( A_n'' - n^2 \mathbf{p}^2 A_n \right) \sin(n \mathbf{p} x) = -x \mathbf{b}^3 e^{-by} \quad (11)$$

Also, the sine series representation of  $-x$  is,

$$-x = \sum_{n=1}^{\infty} \frac{2}{n \mathbf{p}} (-1)^n \sin(n \mathbf{p} x)$$

Equation (11) can therefore be written as,

$$\sum_{n=1}^{\infty} \left( A_n'' - n^2 \mathbf{p}^2 A_n \right) \sin(n \mathbf{p} x) = \sum_{n=1}^{\infty} \frac{2}{n \mathbf{p}} (-1)^n \mathbf{b}^3 e^{-by} \sin(n \mathbf{p} x)$$

Then by equating coefficients, a differential equation in  $A_n$  is obtained,

$$A_n'' - n^2 \mathbf{p}^2 A_n = \frac{2}{n \mathbf{p}} (-1)^n \mathbf{b}^3 e^{-by} \quad (12)$$

The general solution for  $A_n$  is,

$$A_n = \frac{2(-1)^n \mathbf{b}^3}{n \mathbf{p} (\mathbf{b}^2 - n^2 \mathbf{p}^2)} e^{-by} + C_n e^{-n \mathbf{p} y}$$

Thus,

$$q_x = xbe^{-by} + \sum_{n=1}^{\infty} \left( \frac{2(-1)^n b^3}{np(b^2 - n^2 p^2)} e^{-by} + C_n e^{-npy} \right) \sin(np x) \quad (13)$$

Imposing boundary condition (bc3) on (13),

$$0 = -\sum_{n=1}^{\infty} \frac{2}{np} (-1)^n b \sin(np x) + \sum_{n=1}^{\infty} \left( \frac{2(-1)^n b^3}{np(b^2 - n^2 p^2)} + C_n \right) \sin(np x)$$

Then by equating coefficients,

$$\frac{2}{np} (-1)^n b = \frac{2(-1)^n b^3}{np(b^2 - n^2 p^2)} + C_n$$

Therefore,

$$C_n = \frac{-2(-1)^n npb}{b^2 - n^2 p^2}$$

The complete solution for the temperature gradient is then,

$$q_x = xbe^{-by} + \sum_{n=1}^{\infty} \frac{2(-1)^n}{np} \left( \frac{b^3}{b^2 - n^2 p^2} e^{-by} - \frac{n^2 p^2 b}{b^2 - n^2 p^2} e^{-npy} \right) \sin(np x) \quad (14)$$

### Solution for $w_0$

With the solution for  $q_x$  known,  $w_0$  can be found from equation (5).

$$\nabla^2 w_0 = -q_x$$

Let  $w_0$  be represented by the infinite series,

$$w_0 = \sum_{n=1}^{\infty} (G_n) \sin(npx)$$

Equation (14) can be rewritten in the form,

$$q_x = \sum_{n=1}^{\infty} g_1 (e^{-by} - e^{-npy}) \sin(npx) \quad g_1 = \frac{2(-1)^n npb}{b^2 - n^2 p^2}$$

Equation (5) can then be rewritten as,

$$\sum_{n=1}^{\infty} \left( G_n'' - n^2 p^2 G_n \right) \sin(npx) = \sum_{n=1}^{\infty} g_1 (e^{-npy} - e^{-by}) \sin(npx) \quad (15)$$

Equating coefficients to arrive at a differential equation in  $G_n$ ,

$$G_n'' - n^2 p^2 G_n = g_1 (e^{-npy} - e^{-by}) \quad (16)$$

The general solution of (16) is,

$$G_n = C_{n1} e^{-npy} - \frac{g_1}{2np} y e^{-npy} - \frac{g_1}{b^2 - n^2 p^2} e^{-by}$$

The general solution for the  $w_0$  is then,

$$w_0 = \sum_{n=1}^{\infty} \left( C_{n1} e^{-npy} - \frac{g_1}{2np} y e^{-npy} - \frac{g_1}{b^2 - n^2 p^2} e^{-by} \right) \sin(npx) \quad (17)$$

### Solution for $y_0$

The relation between the stream function,  $y_0$ , and  $w_0$  is given by (7),

$$\nabla^2 y_0 = -w_0$$

Let  $y_0$  be represented by the infinite series,

$$y_0 = \sum_{n=1}^{\infty} (F_n) \sin(npx)$$

Then,

$$\sum_{n=1}^{\infty} \left( F_n'' - n^2 p^2 F_n \right) \sin(npx) = - \sum_{n=1}^{\infty} \left( C_{n1} e^{-npy} - \frac{g_1}{2np} y e^{-npy} - \frac{g_1}{b^2 - n^2 p^2} e^{-by} \right) \sin(npx)$$

Equating coefficients to attain a differential equation in  $F_n$ ,

$$F_n'' - n^2 p^2 F_n = \frac{g_1}{2np} y e^{-npy} + \frac{g_1}{b^2 - n^2 p^2} e^{-by} - C_{n1} e^{-npy} \quad (18)$$

The general solution of (18) is,

$$F_n = \left[ C_{n2} + \left( \frac{C_{n1}}{2np} - \frac{g_1}{8n^3 p^3} \right) y - \left( \frac{g_1}{8n^2 p^2} \right) y^2 \right] e^{-npy} + \frac{g_1}{(b^2 - n^2 p^2)^2} e^{-by}$$

The general solution for  $y_0$  is then,

$$y_0 = \sum_{n=1}^{\infty} \left( \left[ C_{n2} + \left( \frac{C_{n1}}{2np} - \frac{g_1}{8n^3 p^3} \right) y - \left( \frac{g_1}{8n^2 p^2} \right) y^2 \right] e^{-npy} + \frac{g_1}{(b^2 - n^2 p^2)^2} e^{-by} \right) \sin(npx) \quad (19)$$



According to boundary condition (bc3),  $\mathbf{y}_0|_{y=0} = 0$ , which leads to,

$$C_{n2} = -\frac{\mathbf{g}_1}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2}$$

$\mathbf{y}_0$  then becomes,

$$\mathbf{y}_0 = \sum_{n=1}^{\infty} \left[ \left( \left( \frac{-\mathbf{g}_1}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2} \right) + \left( \frac{C_{n1}}{2n\mathbf{p}} - \frac{\mathbf{g}_1}{8n^3 \mathbf{p}^3} \right) y - \left( \frac{\mathbf{g}_1}{8n^2 \mathbf{p}^2} \right) y^2 \right] e^{-n\mathbf{p}y} + \frac{\mathbf{g}_1}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2} e^{-by} \right] \sin(n\mathbf{p}x)$$

The boundary condition (bc3),  $\frac{\partial \mathbf{y}_0}{\partial y} \Big|_{y=0} = 0$  requires,

$$0 = \frac{n\mathbf{p}\mathbf{g}}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2} + \frac{C_{n1}}{2n\mathbf{p}} - \frac{\mathbf{g}_1}{8n^3 \mathbf{p}^3} - \frac{\mathbf{g}_1 \mathbf{b}}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2}$$

Therefore,

$$\frac{C_{n1}}{2n\mathbf{p}} - \frac{\mathbf{g}_1}{8n^3 \mathbf{p}^3} = \frac{\mathbf{g}_1(\mathbf{b} - n\mathbf{p})}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2}$$

$\mathbf{y}_0$  then becomes,

$$\mathbf{y}_0 = \sum_{n=1}^{\infty} \left[ \left( \left( \frac{-\mathbf{g}_1}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2} \right) + \left( \frac{\mathbf{g}_1(\mathbf{b} - n\mathbf{p})}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2} \right) y - \left( \frac{\mathbf{g}_1}{8n^2 \mathbf{p}^2} \right) y^2 \right] e^{-n\mathbf{p}y} + \frac{\mathbf{g}_1}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2} e^{-by} \right] \sin(n\mathbf{p}x)$$

Or by substituting in  $\mathbf{g}_1$ ,

$$\mathbf{y}_0 = \sum_{n=1}^{\infty} \frac{-2(-1)^n n\mathbf{p}\mathbf{b}}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^3} \left( \left( 1 + (n\mathbf{p} - \mathbf{b})y + \left( \frac{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2}{8n^2 \mathbf{p}^2} \right) y^2 \right) e^{-n\mathbf{p}y} - e^{-by} \right) \sin(n\mathbf{p}x) \quad (20)$$

Then the final solution for  $\mathbf{w}_0$  is,

$$\mathbf{w}_0 = \sum_{n=1}^{\infty} \frac{2(-1)^n n\mathbf{p}\mathbf{b}}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2} \left( \left( \frac{8n^3 \mathbf{p}^3 (\mathbf{b} - n\mathbf{p}) + (\mathbf{b}^2 - n^2 \mathbf{p}^2)^2}{4n^2 \mathbf{p}^2 (\mathbf{b}^2 - n^2 \mathbf{p}^2)} - \frac{(\mathbf{b}^2 - n^2 \mathbf{p}^2)}{2n\mathbf{p}} \right) y \right) e^{-n\mathbf{p}y} - e^{-by} \right) \sin(n\mathbf{p}x) \quad (21)$$

### Solution for $w_1$

The second order terms have the relation given in equation (6),

$$\nabla^2 \mathbf{w}_1 = \mathbf{y}_{0y} \mathbf{w}_{0x} - \mathbf{y}_{0x} \mathbf{w}_{0y}$$

Substituting the solutions for  $\mathbf{y}_0$  and  $\mathbf{w}_0$  into (6),

$$\nabla^2 \mathbf{w}_1 = \sum_{n=1}^{\infty} \sum_{m=1}^{\infty} \left\{ F_n' G_m m \mathbf{p} \sin(n \mathbf{p} x) \cos(m \mathbf{p} x) - F_n G_m' n \mathbf{p} \sin(m \mathbf{p} x) \cos(n \mathbf{p} x) \right\} \quad (22)$$

Where,

$$F_n = \frac{-2(-1)^n n \mathbf{p} \mathbf{b}}{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^3} \left( \left( 1 + (n \mathbf{p} - \mathbf{b}) y + \left( \frac{(\mathbf{b}^2 - n^2 \mathbf{p}^2)^2}{8 n^2 \mathbf{p}^2} \right) y^2 \right) e^{-n \mathbf{p} y} - e^{-\mathbf{b} y} \right)$$

$$G_m = \left( C_{m1} e^{-m \mathbf{p} y} - \frac{\mathbf{g}_1}{2 m \mathbf{p}} y e^{-m \mathbf{p} y} - \frac{\mathbf{g}_1}{\mathbf{b}^2 - m^2 \mathbf{p}^2} e^{-\mathbf{b} y} \right)$$

By switching the order of summation of the second term, and by

substituting  $\mathbf{w}_1 = \sum_{l=1}^{\infty} (H_l) \sin(l \mathbf{p} x)$ , the relation can be written as,

$$\begin{aligned} \sum_{l=1}^{\infty} \left( H_l'' - l^2 \mathbf{p}^2 H_l \right) \sin(l \mathbf{p} x) &= \sum_{n=1}^{\infty} \sum_{m=1}^{\infty} \left\{ \left[ F_n' G_m - F_m G_n' \right] m \mathbf{p} \sin(n \mathbf{p} x) \cos(m \mathbf{p} x) \right\} \quad (23) \\ &= \sum_{n=1}^{\infty} \sum_{m=1}^{\infty} \left\{ \left[ F_n' G_m - F_m G_n' \right] \frac{m \mathbf{p}}{2} (\sin(n + m) + \sin(n - m)) \right\} \end{aligned}$$

Multiply by  $\sin(l \mathbf{p} x)$  and integrate to get the relation,

$$\begin{aligned} H_l'' - l^2 \mathbf{p}^2 H_l &= \sum_{n=1}^{\infty} \sum_{m=1}^{\infty} \left\{ \left[ F_n' G_m - F_m G_n' \right] \frac{m \mathbf{p}}{2} (\mathbf{d}_{n+m,l} + \mathbf{d}_{n-m,l}) \right\} \\ &= \sum_{m=1}^{l-1} \frac{m \mathbf{p}}{2} \left( F_{l-m}' G_m - F_m G_{l-m}' \right) + \sum_{m=1}^{\infty} \frac{m \mathbf{p}}{2} \left( F_{l+m}' G_m - F_m G_{l+m}' \right) \quad (24) \end{aligned}$$

$$H_l'' - l^2 p^2 H_l = \sum_{m=1}^{l-1} \left\{ \left( \Gamma_1 y^2 + \Gamma_2 y + \Gamma_3 \right) e^{-(b+mp)y} + \left( \Gamma_4 y^3 + \Gamma_5 y^2 + \Gamma_6 y + \Gamma_7 \right) e^{-lp y} + \left( \Gamma_8 \right) e^{-2by} + \left( \Gamma_9 y^2 + \Gamma_{10} y + \Gamma_{11} \right) e^{-(b+(l-m)p)y} \right\}_{n=l-m} \quad (25)$$

$$+ \sum_{m=1}^{\infty} \left\{ \left( \Gamma_1 y^2 + \Gamma_2 y + \Gamma_3 \right) e^{-(b+mp)y} + \left( \Gamma_4 y^3 + \Gamma_5 y^2 + \Gamma_6 y + \Gamma_7 \right) e^{-(l+2m)p y} + \left( \Gamma_8 \right) e^{-2by} + \left( \Gamma_9 y^2 + \Gamma_{10} y + \Gamma_{11} \right) e^{-(b+(l+m)p)y} \right\}_{n=l+m}$$

Because equation (25) is linear, a particular solution can be found for each of the terms in the summation leading to the solution given in (26). The definitions of the  $\Phi$  coefficients were determined using Maple, and the Maple program output has been attached as an appendix. The solution generation procedure involved solving for each particular solution individually utilizing the Maple ODE solver. The particular solutions had to be found individually because of prohibitively long computation times required to solve the entire ODE at once. This is allowed since the problem is linear. The solution of 25 is then given by ,

$$H_l = z_1 e^{-lp y} + \sum_{m=1}^{l-1} \left\{ \left( \Phi_1 y^2 + \Phi_2 y + \Phi_3 \right) e^{-(b+mp)y} + \left( \Phi_4 y^4 + \Phi_5 y^3 + \Phi_6 y^2 + \Phi_7 y \right) e^{-lp y} + \left( \Phi_8 \right) e^{-2by} + \left( \Phi_9 y^2 + \Phi_{10} y + \Phi_{11} \right) e^{-(b+(l-m)p)y} \right\}_{n=l-m}$$

$$+ \sum_{m=1}^{\infty} \left\{ \left( \Phi_1 y^2 + \Phi_2 y + \Phi_3 \right) e^{-(b+mp)y} + \left( \Phi_4 y^3 + \Phi_5 y^2 + \Phi_6 y + \Phi_7 \right) e^{-(l+2m)p y} + \left( \Phi_8 \right) e^{-2by} + \left( \Phi_9 y^2 + \Phi_{10} y + \Phi_{11} \right) e^{-(b+(l+m)p)y} \right\}_{n=l+m}$$

The solution for  $w_l$  then becomes,

$$w_l = \sum_{n=1}^{\infty} \left( z_1 e^{-lp y} + \sum_{m=1}^{l-1} \left\{ \left( \Phi_1 y^2 + \Phi_2 y + \Phi_3 \right) e^{-(b+mp)y} + \left( \Phi_4 y^4 + \Phi_5 y^3 + \Phi_6 y^2 + \Phi_7 y \right) e^{-lp y} + \left( \Phi_8 \right) e^{-2by} + \left( \Phi_9 y^2 + \Phi_{10} y + \Phi_{11} \right) e^{-(b+(l-m)p)y} \right\}_{n=l-m} + \sum_{m=1}^{\infty} \left\{ \left( \Phi_1 y^2 + \Phi_2 y + \Phi_3 \right) e^{-(b+mp)y} + \left( \Phi_4 y^3 + \Phi_5 y^2 + \Phi_6 y + \Phi_7 \right) e^{-(l+2m)p y} + \left( \Phi_8 \right) e^{-2by} + \left( \Phi_9 y^2 + \Phi_{10} y + \Phi_{11} \right) e^{-(b+(l+m)p)y} \right\}_{n=l+m} \right) \sin(np x) \quad (26)$$

Where the definitions of the  $\Gamma$  ,  $\Phi$  , and  $\mathbf{h}$  coefficients can be found in appendix C, as determined by the Maple ODE solver.

### Solution for $y_1$

The relation between the stream function,  $y_1$ , and  $w_1$  is given by (7),

$$\nabla^2 y_1 = -w_1$$

Let  $y_1$  be represented by the infinite series,

$$y_1 = \sum_{l=1}^{\infty} (K_l) \sin(lp x)$$

Substituting the solution for  $w_1$  and the form of  $y_1$  into (7),

$$\begin{aligned} K_l'' - l^2 p^2 K_l = -z_1 e^{-lp y} - \sum_{m=1}^{l-1} \left\{ \left( \Phi_1 y^2 + \Phi_2 y + \Phi_3 \right) e^{-(b+mp)y} + \left( \Phi_4 y^4 + \Phi_5 y^3 + \Phi_6 y^2 + \Phi_7 y \right) e^{-lp y} + \right. \\ \left. \left( \Phi_8 \right) e^{-2by} + \left( \Phi_9 y^2 + \Phi_{10} y + \Phi_{11} \right) e^{-(b+(l-m)p)y} \right\}_{n=l-m} \\ - \sum_{m=1}^{\infty} \left\{ \left( \Phi_1 y^2 + \Phi_2 y + \Phi_3 \right) e^{-(b+mp)y} + \left( \Phi_4 y^3 + \Phi_5 y^2 + \Phi_6 y + \Phi_7 \right) e^{-(l+2m)p y} + \right. \\ \left. \left( \Phi_8 \right) e^{-2by} + \left( \Phi_9 y^2 + \Phi_{10} y + \Phi_{11} \right) e^{-(b+(l+m)p)y} \right\}_{n=l+m} \end{aligned}$$

Again, the solution for  $K_l$  was found using the Maple ODE solver and the Maple output has been included as an appendix. The solution for  $K_l$  was found to be,

$$\begin{aligned} K_l = (z_2 + z_3 y) e^{-lp y} + \sum_{m=1}^{l-1} \left\{ \left( h_1 y^2 + h_2 y + h_3 \right) e^{-(b+mp)y} + \left( h_4 y^5 + h_5 y^4 + h_6 y^3 + h_7 y^2 + h_8 y \right) e^{-lp y} + \right. \\ \left. \left( h_9 \right) e^{-2by} + \left( h_{10} y^2 + h_{11} y + h_{12} \right) e^{-(b+(l-m)p)y} \right\}_{n=l-m} \quad (27) \\ + \sum_{m=1}^{\infty} \left\{ \left( h_1 y^2 + h_2 y + h_3 \right) e^{-(b+mp)y} + \left( h_4 y^3 + h_5 y^2 + h_6 y + h_7 \right) e^{-(l+2m)p y} + \right. \\ \left. \left( h_8 \right) e^{-2by} + \left( h_9 y^2 + h_{10} y + h_{11} \right) e^{-(b+(l+m)p)y} \right\}_{n=l+m} \end{aligned}$$

Applying the boundary condition  $\mathbf{y}|_{y=0} = 0$ , (bc3), equation (27) becomes,

$$0 = \mathbf{z}_2 + \sum_{n=1}^{l-1} \{\mathbf{h}_3 + \mathbf{h}_9 + \mathbf{h}_{12}\}_{n=l-m} + \sum_{m=1}^{\infty} \{\mathbf{h}_3 + \mathbf{h}_7 + \mathbf{h}_8 + \mathbf{h}_{11}\}_{n=l+m}$$

Applying the boundary condition  $\mathbf{y}|_{y=0} = 0$ , (bc3), equation (27) becomes,

$$\begin{aligned} 0 = & \mathbf{z}_3 - l\mathbf{p}\mathbf{z}_2 + \sum_{n=1}^{l-1} \{(\mathbf{h}_2 + \mathbf{h}_8 + \mathbf{h}_{11}) - ((m\mathbf{p} + \mathbf{b})\mathbf{h}_3 + (2\mathbf{b})\mathbf{h}_9 + (\mathbf{b} + l\mathbf{p} - m\mathbf{p})\mathbf{h}_{12})\}_{n=l-m} \\ & + \sum_{m=1}^{\infty} \{(\mathbf{h}_2 + \mathbf{h}_6 + \mathbf{h}_{10}) - ((m\mathbf{p} + \mathbf{b})\mathbf{h}_3 + (l + 2m)\mathbf{p}\mathbf{h}_7 + (2\mathbf{b})\mathbf{h}_8 + (\mathbf{b} + l\mathbf{p} + m\mathbf{p})\mathbf{h}_{11})\}_{n=l+m} \end{aligned}$$

The required values for  $\mathbf{z}_2$  and  $\mathbf{z}_3$  are then,

$$\mathbf{z}_2 = - \sum_{m=1}^{l-1} \{\mathbf{h}_3 + \mathbf{h}_9 + \mathbf{h}_{12}\}_{n=l-m} - \sum_{m=1}^{\infty} \{\mathbf{h}_3 + \mathbf{h}_7 + \mathbf{h}_8 + \mathbf{h}_{11}\}_{n=l+m}$$

$$\begin{aligned} \mathbf{z}_3 = & \sum_{n=1}^{l-1} \{((m\mathbf{p} + \mathbf{b} - l\mathbf{p})\mathbf{h}_3 + (2\mathbf{b} - l\mathbf{p})\mathbf{h}_9 + (\mathbf{b} - m\mathbf{p})\mathbf{h}_{12}) - (\mathbf{h}_2 + \mathbf{h}_8 + \mathbf{h}_{11})\}_{n=l-m} \\ & + \sum_{m=1}^{\infty} \{((m\mathbf{p} + \mathbf{b} - l\mathbf{p})\mathbf{h}_3 + (2m\mathbf{p})\mathbf{h}_7 + (2\mathbf{b} - l\mathbf{p})\mathbf{h}_8 + (\mathbf{b} + m\mathbf{p})\mathbf{h}_{11}) - (\mathbf{h}_2 + \mathbf{h}_6 + \mathbf{h}_{10})\}_{n=l+m} \end{aligned}$$

The exact Solution for  $\mathbf{y}_1$  is then,

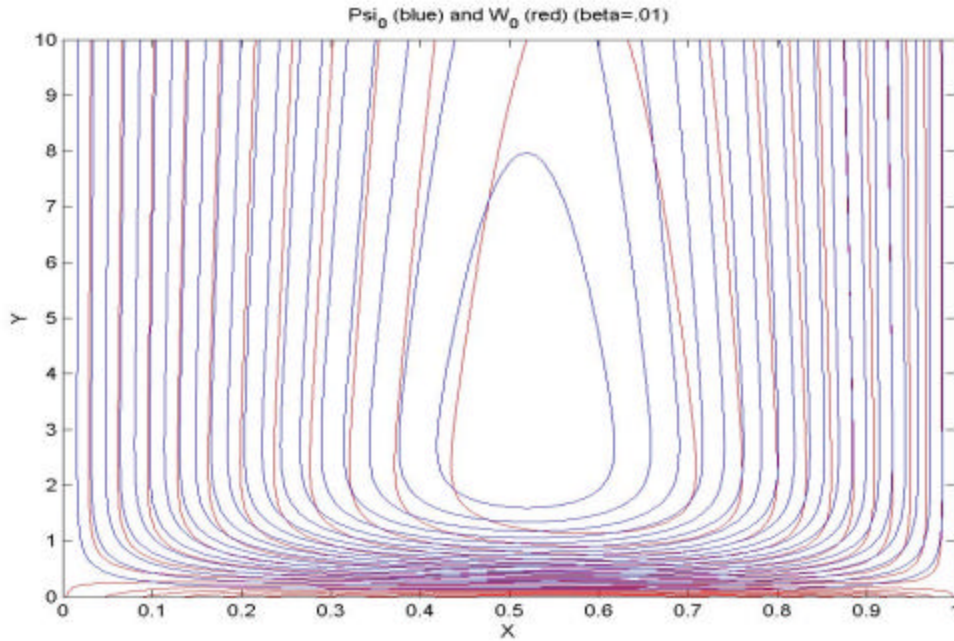
$$\mathbf{y}_1 = \sum_{l=1}^{\infty} \left\{ \sum_{n=1}^{l-1} \left\{ (\mathbf{h}_1 y^2 + \mathbf{h}_2 y + \mathbf{h}_3) e^{-(b+mp)y} + (\mathbf{h}_4 y^5 + \mathbf{h}_5 y^4 + \mathbf{h}_6 y^3 + \mathbf{h}_7 y^2 + \mathbf{h}_8 y) e^{-lp_y} \right. \right. \\ \left. \left. + (\mathbf{h}_9) e^{-2by} + (\mathbf{h}_{10} y^2 + \mathbf{h}_{11} y + \mathbf{h}_{12}) e^{-(b+(l-m)p)y} - (\mathbf{h}_3 + \mathbf{h}_9 + \mathbf{h}_{12}) e^{-lp_y} \right. \right. \\ \left. \left. + ((m\mathbf{p} + \mathbf{b} - l\mathbf{p})\mathbf{h}_3 + (2\mathbf{b} - l\mathbf{p})\mathbf{h}_9 + (\mathbf{b} - m\mathbf{p})\mathbf{h}_{12} - (\mathbf{h}_2 + \mathbf{h}_8 + \mathbf{h}_{11})) y e^{-lp_y} \right\}_{n=l-m} \right. \\ \left. + \sum_{n=1}^{\infty} \left\{ (\mathbf{h}_1 y^2 + \mathbf{h}_2 y + \mathbf{h}_3) e^{-(b+mp)y} + (\mathbf{h}_4 y^3 + \mathbf{h}_5 y^2 + \mathbf{h}_6 y + \mathbf{h}_7) e^{-(l+2m)p_y} + \right. \right. \\ \left. \left. + (\mathbf{h}_8) e^{-2by} + (\mathbf{h}_9 y^2 + \mathbf{h}_{10} y + \mathbf{h}_{11}) e^{-(b+(l+m)p)y} - (\mathbf{h}_3 + \mathbf{h}_7 + \mathbf{h}_8 + \mathbf{h}_{11}) e^{-lp_y} \right. \right. \\ \left. \left. + ((m\mathbf{p} + \mathbf{b} - l\mathbf{p})\mathbf{h}_3 + (2m\mathbf{p})\mathbf{h}_7 + (2\mathbf{b} - l\mathbf{p})\mathbf{h}_8 + (\mathbf{b} + m\mathbf{p})\mathbf{h}_{11} - (\mathbf{h}_2 + \mathbf{h}_6 + \mathbf{h}_{10})) y e^{-lp_y} \right\}_{n=l+m} \right\} \sin(l\mathbf{p}x)$$

## Results

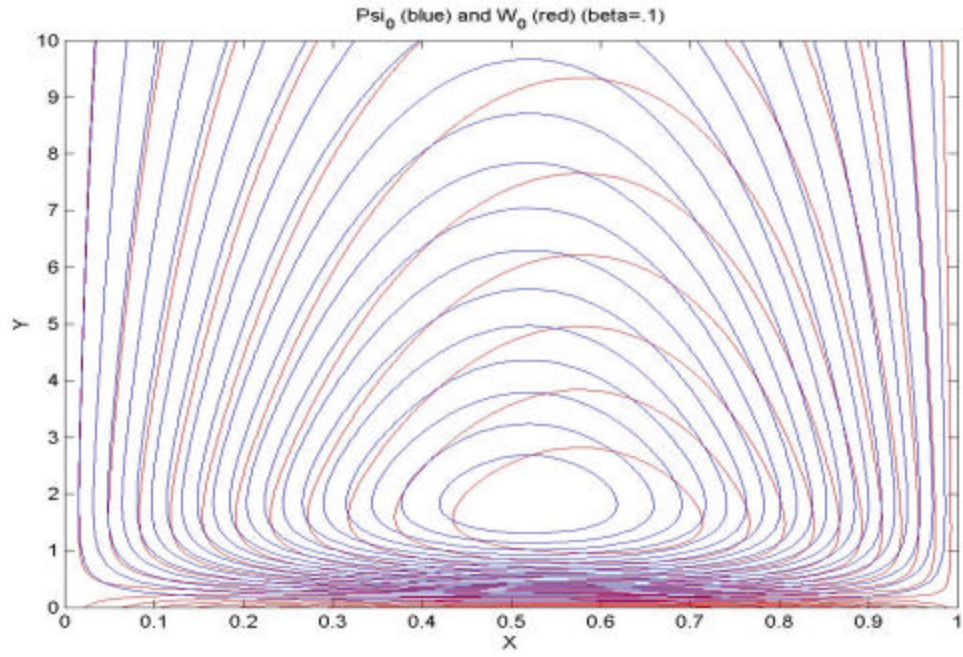
The solutions of both  $\Psi_0$  and  $w_0$  were calculated using a Matlab code (appendix A) to compute and sum the first 50 Fourier series terms. Both solutions were plotted together for  $\mathbf{b} = \{\frac{1}{100}, \frac{1}{10}, 1, 10, 100\}$ , in figures 1 through 5, and as can be seen,  $\Psi_0$  and  $w_0$  are quite similar for small  $\mathbf{b}$  values but become considerably less so as  $\mathbf{b}$  becomes large.

As  $\mathbf{b}$  becomes large, the boundary condition (bc1) governing heat flux dictates that the region of heat transfer becomes small in proportion to the width  $X$ . For this reason the region of maximum vorticity migrates towards the corner of the crystal interface and the outer wall as  $\mathbf{b}$  is increased. Notice that the vertical extent of the solution domain is reduced in the plots for large  $\mathbf{b}$ , as the vertical extent of the flow structures is also reduced at these  $\mathbf{b}$  values.

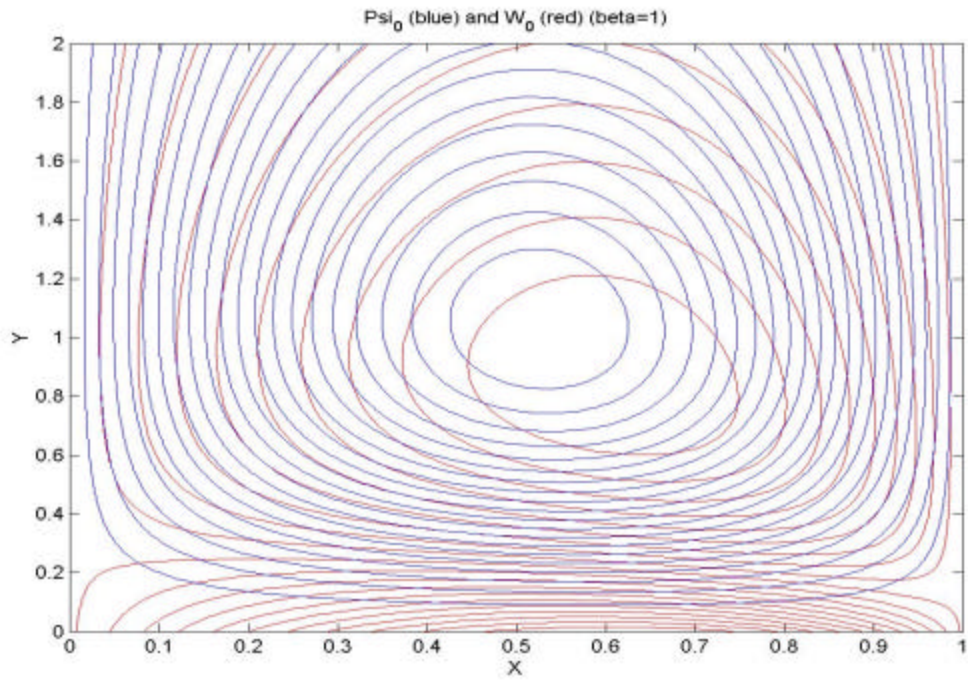
Also, readily apparent, is a region of zero vorticity located parallel to, and at approximately a constant distance from, the crystal interface, a result of the no slip boundary condition (bc 3) imposed there. It is interesting to note that the vertical location of this region appears to be  $\mathbf{b}$  invariant, at about  $Y = \frac{1}{5}$  for all examined values of  $\mathbf{b}$ .



**Fig 1**  
 $\Psi_0$  and  $w_0$  for  $\mathbf{b}$  of  $\frac{1}{100}$

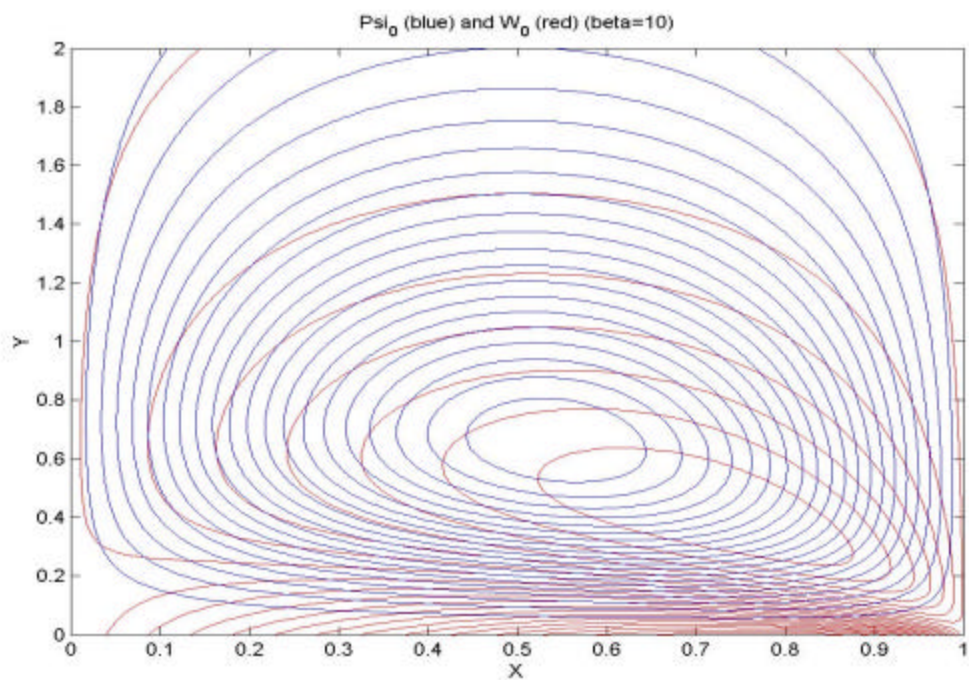


**Fig 2**  
 $\Psi_0$  and  $w_0$  for  $b$  of  $\frac{1}{10}$

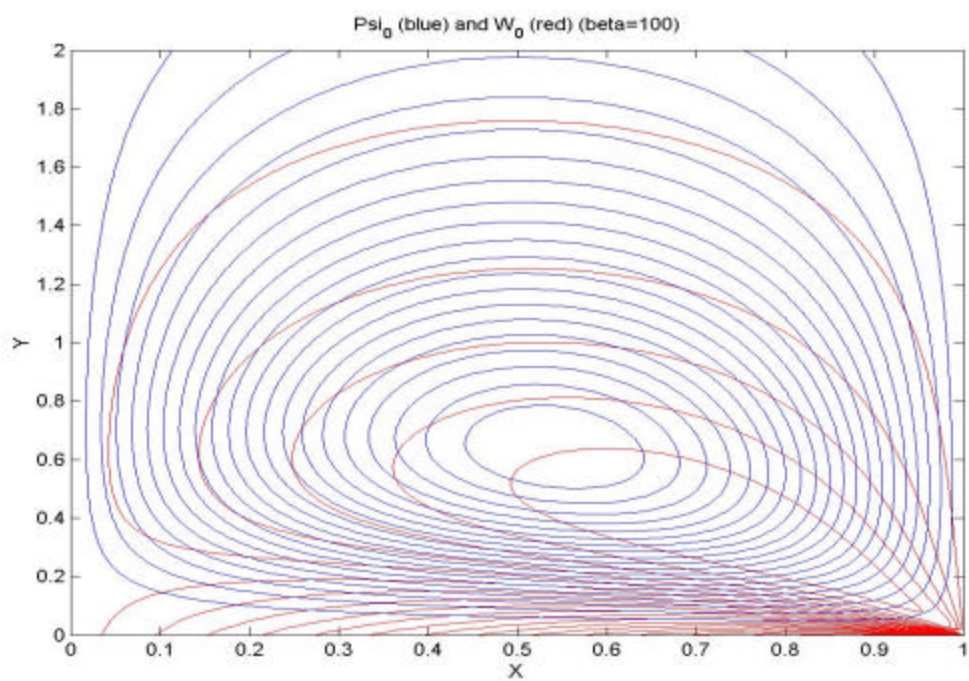


**Fig 3**  
 $\Psi_0$  and  $w_0$  for  $b$  of 1





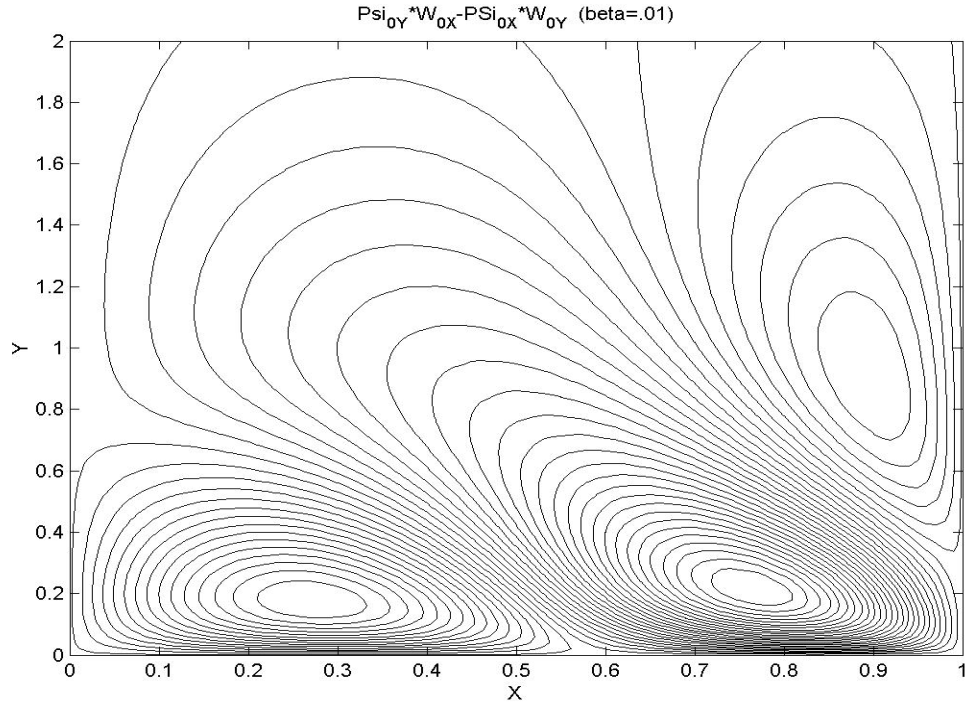
**Fig 4**  
 $\Psi_0$  and  $w_0$  for  $b$  of 10



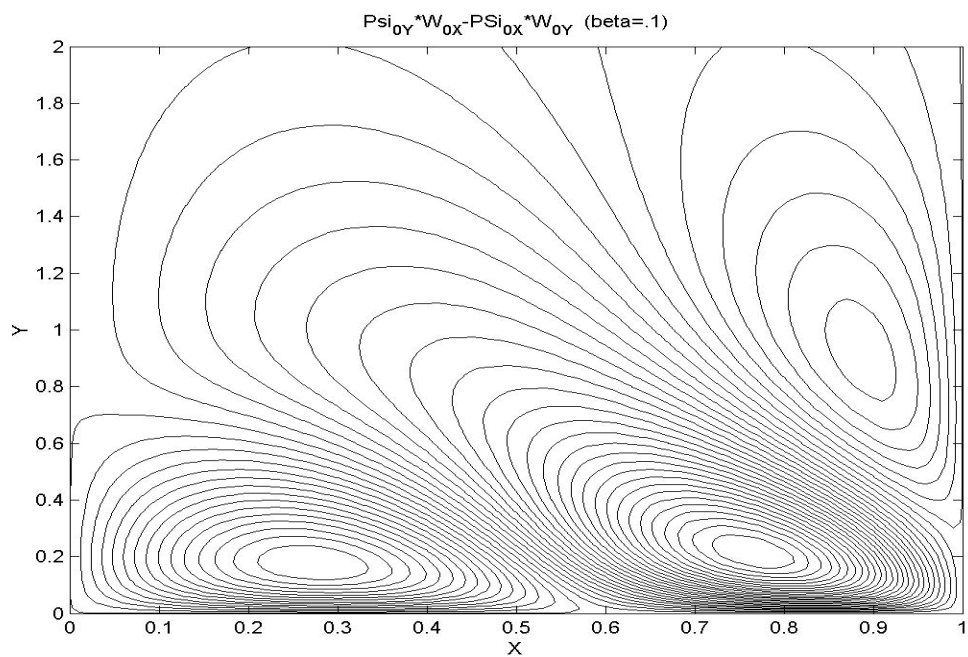
**Fig 5**  
 $\Psi_0$  and  $w_0$  for  $b$  of 100



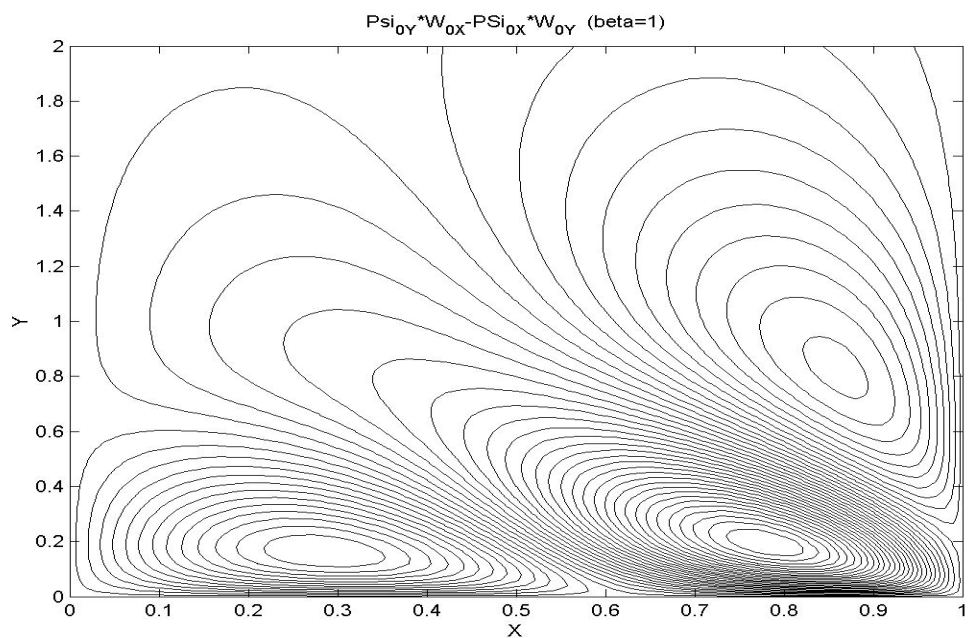
Because it is the cross terms,  $y_{0y}w_{0x} - y_{0x}w_{0y}$ , in equation 6 which drive the solution of  $\Psi_1$ , the value of these terms was computed to the 50<sup>th</sup> term in the Fourier series and for a set of  $\mathbf{b} = \{\frac{1}{100}, \frac{1}{10}, 1, 10, 100\}$ . The calculation and plotting of these terms, as depicted in figures 6 through 10, was done in Matlab (appendix B). The behavior of these driving terms as a function of  $\mathbf{b}$ , was much as expected considering the heat flux boundary condition imposed on the solution. As  $\mathbf{b}$  is increased, the location of the maximum values of these driving terms migrates towards the corner of the crystal interface and the outer wall.



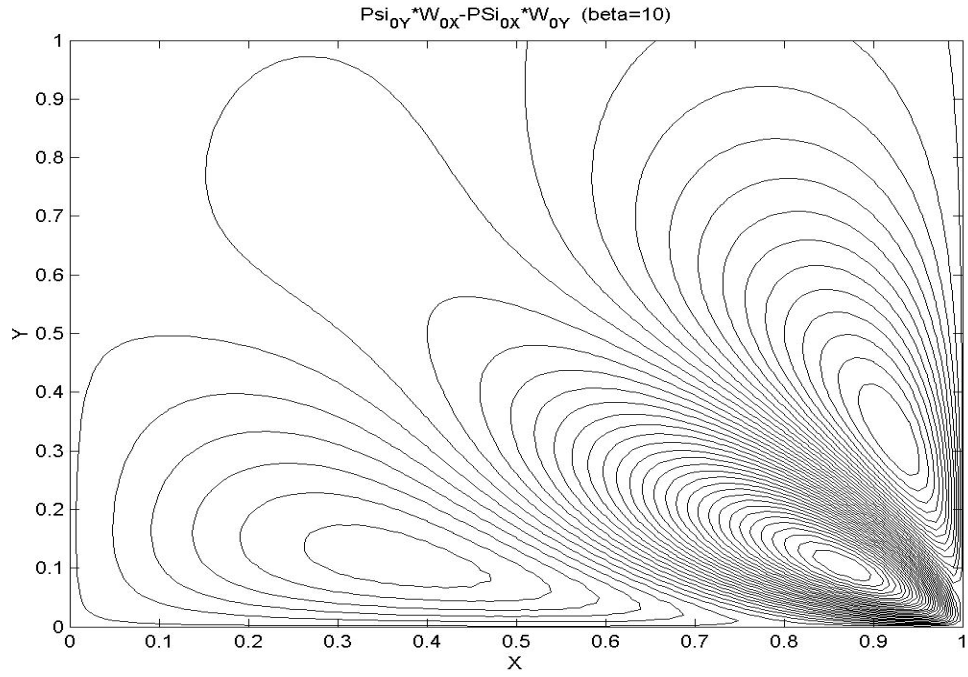
**Fig 6**  
 $y_{0y}w_{0x} - y_{0x}w_{0y}$  for  $\mathbf{b}$  of  $\frac{1}{100}$



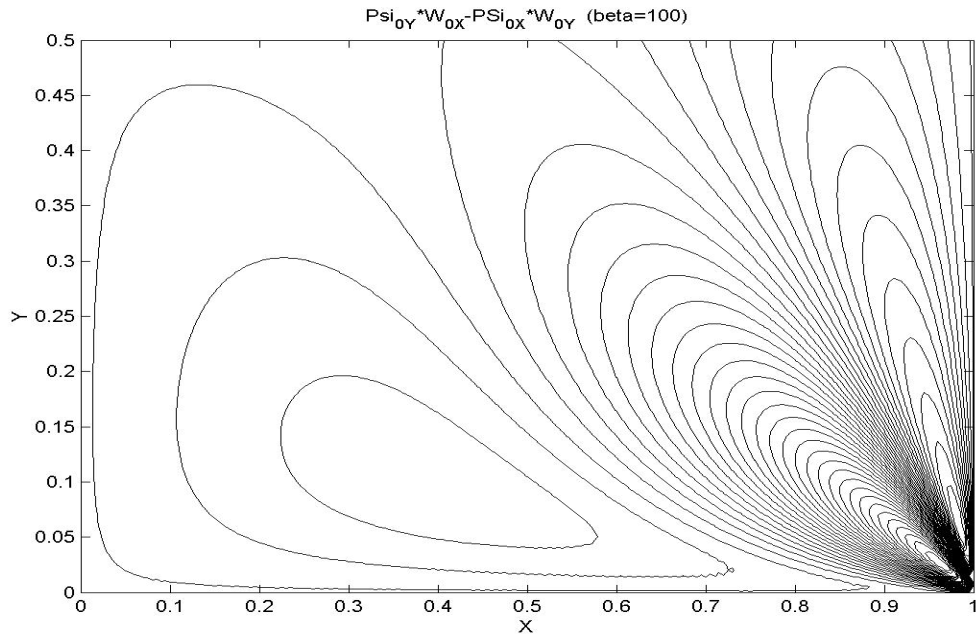
**Fig 7**  
 $\Psi_{0Y} W_{0X} - \Psi_{0X} W_{0Y}$  for  $b$  of  $\frac{1}{10}$



**Fig 8**  
 $\Psi_{0Y} W_{0X} - \Psi_{0X} W_{0Y}$  for  $b$  of 1

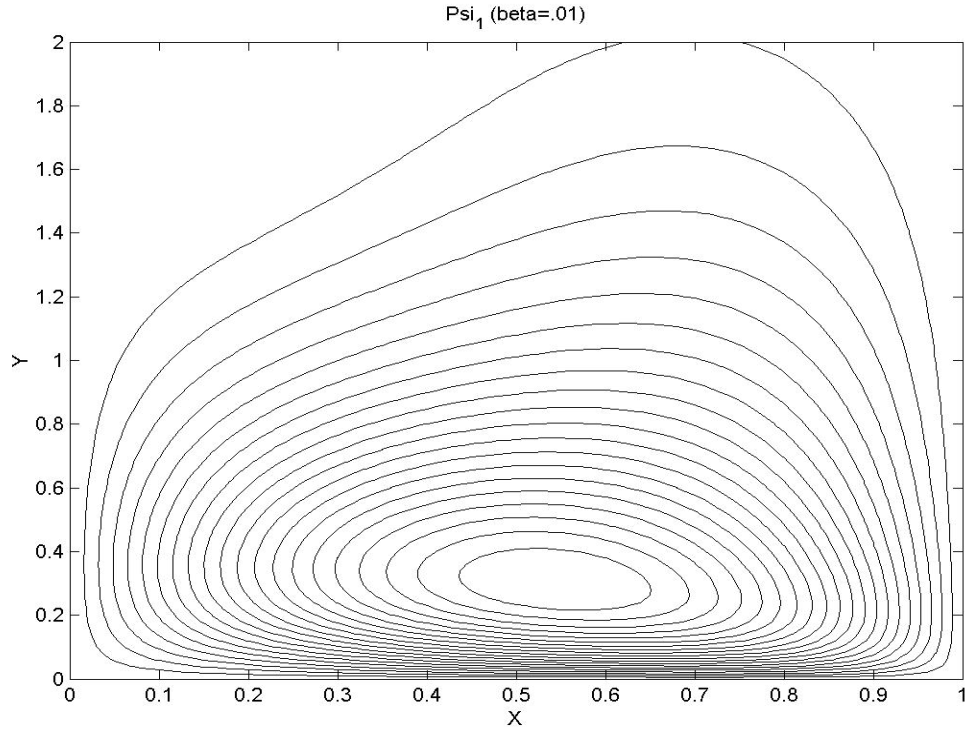


**Fig 9**  
 $y_{0y}w_{0x} - y_{0x}w_{0y}$  for  $b$  of 10

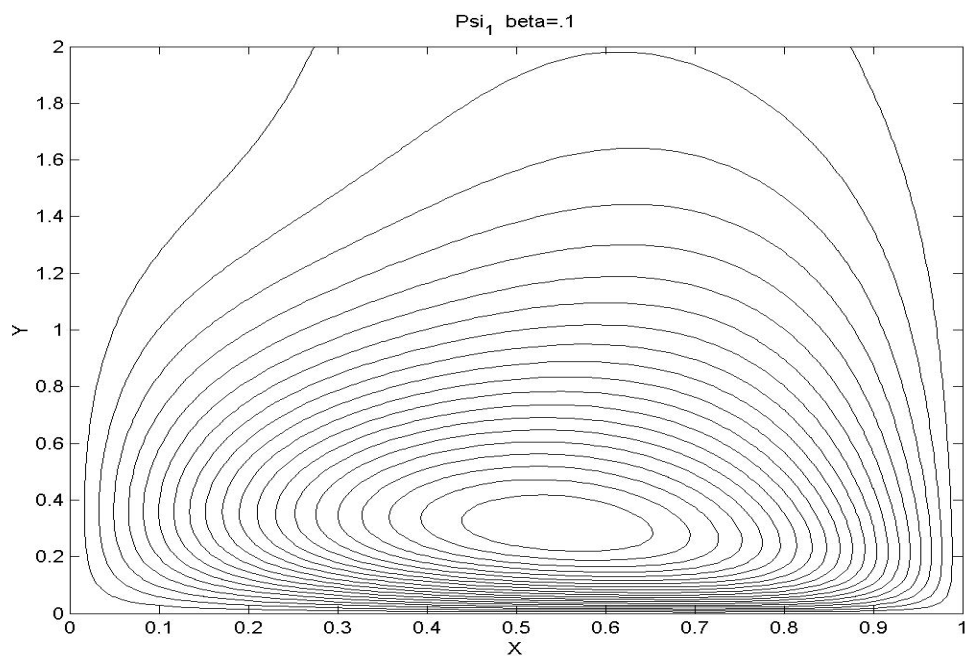


**Fig 10**  
 $y_{0y}w_{0x} - y_{0x}w_{0y}$  for  $b$  of 100

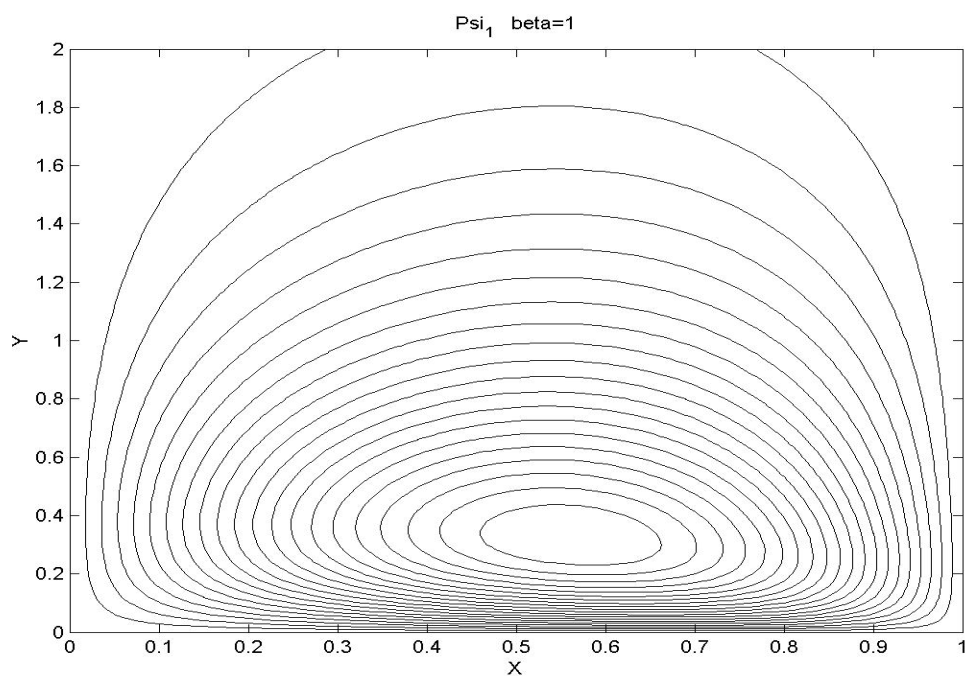
The solution for  $\mathbf{y}_1$  was then calculated over the same range of  $\mathbf{b} = \{\frac{1}{100}, \frac{1}{10}, 1, 10, 100\}$ , and the results are given in figures 11 through 15. The calculation of  $\mathbf{y}_1$  was also done in Matlab (appendix C), however, the coefficient definitions in the Matlab code were copied directly from the Maple ODE solver outputs. The solution of  $\mathbf{y}_1$  appears to behave well for small  $\mathbf{b}$ , but the solution, as computed, appears to become unbounded whenever  $\mathbf{b}$  is an integer multiple of  $\mathbf{p}$ . This behavior is peculiar since the solution of  $\mathbf{y}_1$  is driven by  $\mathbf{y}_{0y}\mathbf{w}_{0x} - \mathbf{y}_{0x}\mathbf{w}_{0y}$ , but the solution of  $\mathbf{y}_{0y}\mathbf{w}_{0x} - \mathbf{y}_{0x}\mathbf{w}_{0y}$  does not appear to be unbounded at these points, or even discontinuous.



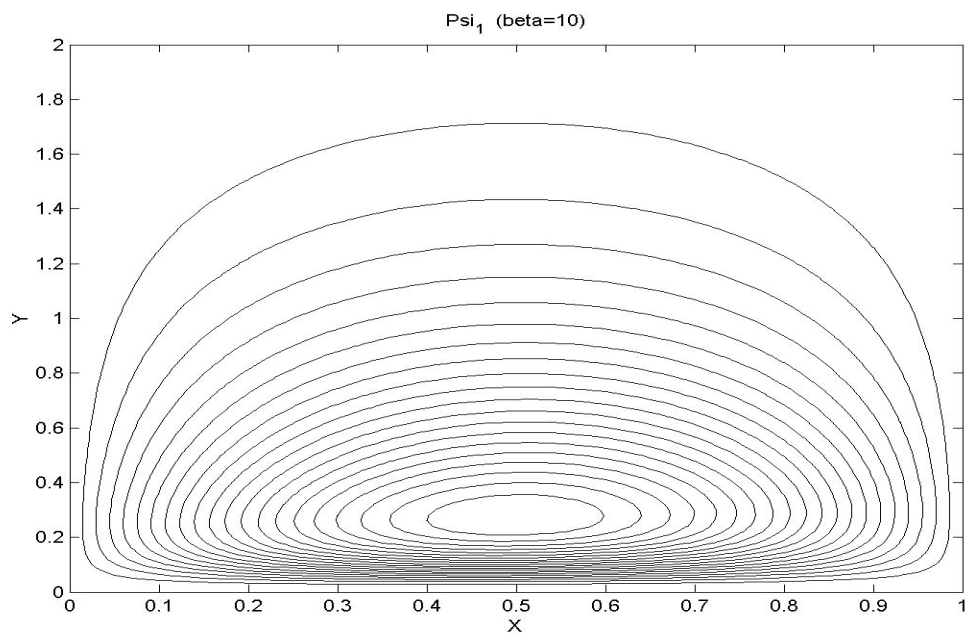
**Fig 11**  
 $\mathbf{y}_1$  for  $\mathbf{b}$  of  $\frac{1}{100}$



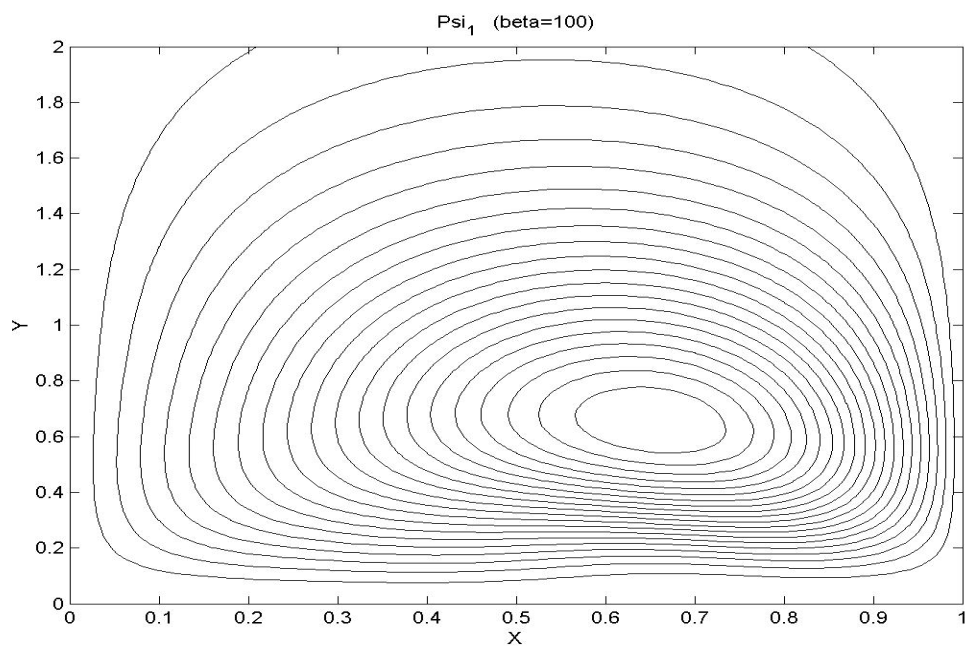
**Fig 12**  
 $y_1$  for  $b$  of  $\frac{1}{10}$



**Fig 13**  
 $y_1$  for  $b$  of 1



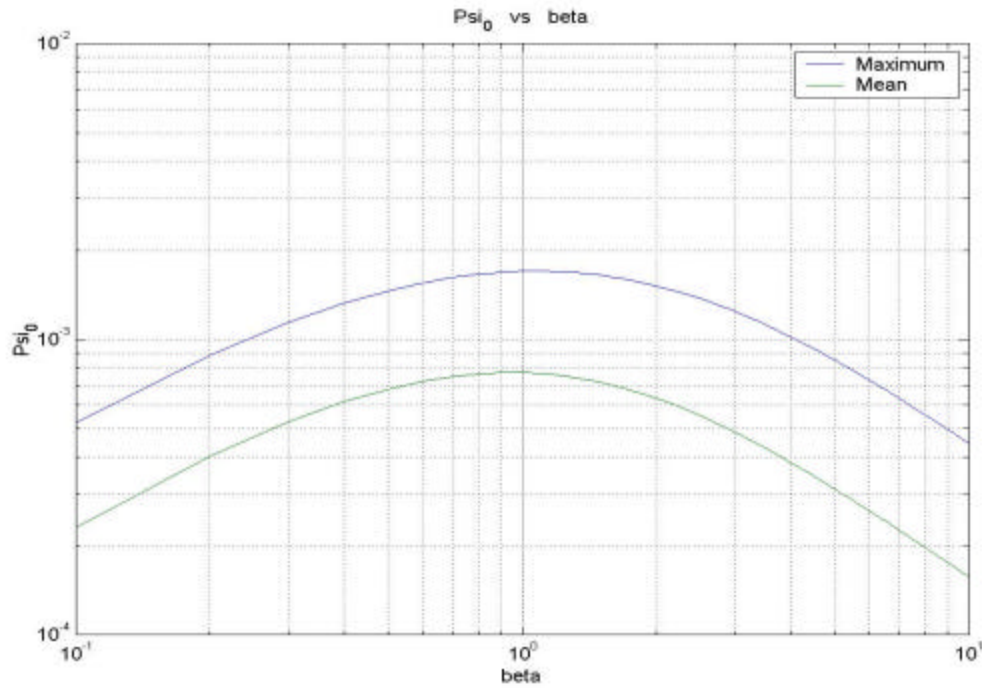
**Fig 14**  
 **$y_1$  for  $b$  of 10**



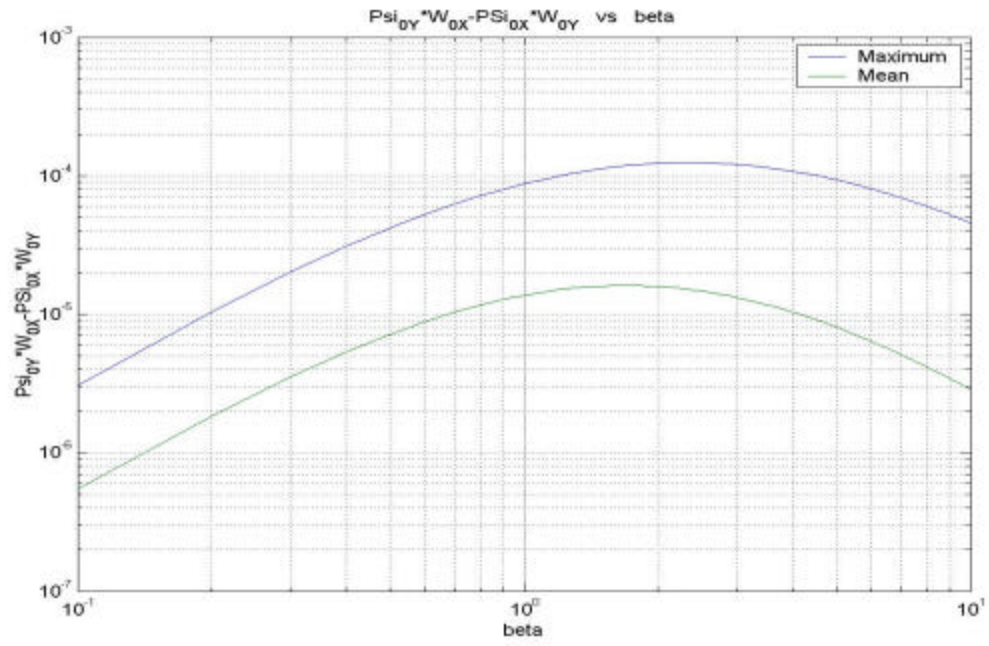
**Fig 14**  
 **$y_1$  for  $b$  of 100**

In order to better understand the relative magnitudes of the solutions of  $\mathbf{y}_0$ ,  $\mathbf{y}_{0y} \mathbf{w}_{0x} - \mathbf{y}_{0x} \mathbf{w}_{0y}$ , and  $\mathbf{y}_1$ , the average absolute and maximum absolute value were recorded and plotted versus  $\mathbf{b}$ , for  $\mathbf{b}$  ranging from  $\frac{1}{10}$  to 10. The results of this calculation are depicted in figures 16 through 18.

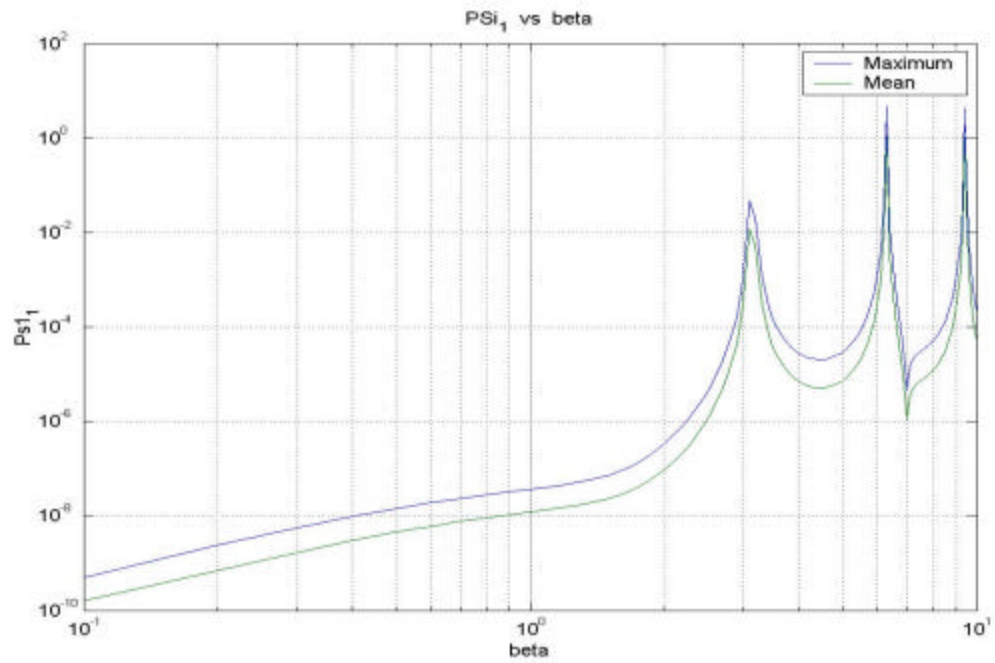
The singular points in the solution of  $\mathbf{y}_1$  can clearly be seen in figure 18, and, at present, no explanation can be offered for their existence. The process of generating the formulation of the solution using Maple and ‘cutting and pasting’ the output into Matlab for computation was carried out in such a way as to minimize any possible errors. As can be seen in appendix C, however, the resulting code is quite complex and the values of the coefficients vary widely in magnitude. It may be that the variation in magnitude of the coefficients is beyond the machine accuracy of 15 digits, and therefore information is lost during computations.



**Fig 16**  
**Maximum and Average  $\mathbf{y}_0$  versus  $\mathbf{b}$**



**Fig 17**  
Maximum and Average  $y_{0y} w_{0x} - y_{0x} w_{0y}$  versus  $b$



**Fig 18**  
Maximum and Average  $y_1$  versus  $b$



This analysis finds that the order of the leading nonlinear term,  $\mathbf{y}_1$ , is indeed substantially smaller than  $\mathbf{y}_0$ . The ratio of  $\mathbf{y}_0$  to  $\mathbf{y}_1$ , is on the order of  $10^5 - 10^6$ , for all values of  $\mathbf{b}$  less than one. It is not possible to generalize the results for  $\mathbf{b}$  greater than 1, as the solution of  $\mathbf{y}_1$  is unbounded at multiple points on this interval. An investigation into the genesis of these singularities in the solution of  $\mathbf{y}_1$  could help to better understand the true behavior of  $\mathbf{y}_1$  on this interval.

Qualitatively, the solution of  $\mathbf{y}_0$  appears to take the form of a single large eddy, nearly centered within the solution domain. Varying the value of  $\mathbf{b}$  is essentially like varying the aspect ratio of the ampoule of melt, and thus it appears as though the solution of  $\mathbf{y}_0$  scales in aspect ratio with the aspect ratio of the ampoule. This is in contrast to the solution of  $\mathbf{y}_1$  which appears to remain constant in aspect ratio regardless of the value of  $\mathbf{b}$ . The solution of  $\mathbf{y}_1$  is, however, qualitatively similar to  $\mathbf{y}_0$  in that the solution is characterized by a single large eddy, roughly centered in width within the solution domain. The solution of  $\mathbf{y}_{0y}\mathbf{w}_{0x} - \mathbf{y}_{0x}\mathbf{w}_{0y}$  is dominated by three structures which vary greatly in form and magnitude with variation of  $\mathbf{b}$ . The solution of  $\mathbf{y}_{0y}\mathbf{w}_{0x} - \mathbf{y}_{0x}\mathbf{w}_{0y}$  does appear to scale in aspect ratio to some degree, but not to the extent of  $\mathbf{y}_0$ , and the shifting relative locations of the solution extrema make it difficult to determine the degree of scaling.

Considering the results for  $\mathbf{b}$  less than one, it is clear that the effect of nonlinearity in this range of problem aspect ratios is minute in comparison to the linear solution. The reason for the smallness of the non linear effects may derive from the fact that  $\mathbf{y}_0$  and  $\mathbf{w}_0$  have very similar solutions over this range of  $\mathbf{b}$ , causing the forcing term,  $\mathbf{y}_{0y}\mathbf{w}_{0x} - \mathbf{y}_{0x}\mathbf{w}_{0y}$ , to be small. Also, as noted earlier, the characteristic eddy in the solution of  $\mathbf{y}_1$ , does not scale with ampoule aspect ratio, but rather appears to be located nearly coincident with the region of zero vorticity noted in the solution of  $\mathbf{w}_0$ . This seems to suggest that the effects of nonlinearity, in this model problem, are largely confined to this region and hence have little effect upon the overall circulation within the melt.

## Appendix A

### Matlab Code for production of figures 1 through 5

```
clear
beta=100;
%---Solve and plot W_0---
pi=3.1415926535898;
for x=1:1:101
    for y=1:1:201
        xc=(x-1)/100;
        yc=(y-1)/100;
        sum=0;
        for n=1:1:50
            sum=sum+2*(-1)^n*pi*beta/(beta^2-n^2*pi^2)^2*((2*n*pi*(beta-
n*pi)+1/4*(beta^2-n^2*pi^2)^2/n^2/pi^2)/(beta^2-n^2*pi^2)-(beta^2-
n^2*pi^2)*yc/(2*n*pi))*exp(-n*pi*yc)-exp(-beta*yc))*sin(n*pi*xc);
        end
        theta(y,x)=sum;
    end
end
xb=0:.01:1;
yb=0:.01:2;
[Xa,Ya]=meshgrid(xb,yb);
contour(Xa,Ya,theta,20,'r')
hold
%---Solve and plot Psi_0---
for x=1:1:101
    for y=1:1:201
        xc=(x-1)/100;
        yc=(y-1)/100;
        sum=0;
        for n=1:1:50
            sum=sum-2*(-1)^n*pi*beta/(beta^2-n^2*pi^2)^3*((1+(n*pi-beta)*yc+((beta^2-
n^2*pi^2)^2/(8*n^2*pi^2))*yc^2)*exp(-n*pi*yc)-exp(-beta*yc))*sin(n*pi*xc);
        end
        theta(y,x)=sum;
    end
end
xb=0:.01:1;
yb=0:.01:2;
[Xa,Ya]=meshgrid(xb,yb);
contour(Xa,Ya,theta,20,'b')
max(max(abs(theta)))
title('Psi_0 (blue) and W_0 (red) (beta=100)')
xlabel('X')
ylabel('Y')
```

## Appendix B

### Matlab Code for production of figures 6 through 10

```

clear
beta=100;
pi=3.1415926535898;
for x=1:1:201
    for y=1:1:101
        xc=(x-1)/200;
        yc=(y-1)/200;
        %---Determine Psi_y at each point
        sumpsiy=0;
        for n=1:1:200
            sumpsiy=sumpsiy -2*(-1)^n*n*pi*beta/(beta^2-n^2*pi^2)^3*((-beta+(n*pi*(beta-n*pi)+(beta^2-n^2*pi^2)^2/(4*n^2*pi^2))*yc-
            (beta^2-n^2*pi^2)^2/(8*n*pi)*yc^2)*exp(-n*pi*yc)+beta*exp(-beta*yc))*sin(n*pi*xc);
        end
        %--- Determine Psi_x at each point
        sumpsix=0;
        for n=1:1:200
            sumpsix=sumpsix -2*(-1)^n*n^2*pi^2*beta/(beta^2-n^2*pi^2)^3*((1+(n*pi*beta)*yc+((beta^2-n^2*pi^2)^2/(8*n^2*pi^2))*yc^2)*exp(-n*pi*yc)-exp(-beta*yc))*cos(n*pi*xc);
        end
        %--- Determine W_x at each point
        sumwx=0;
        for n=1:1:200
            sumwx=sumwx+2*(-1)^n*n^2*pi^2*beta/(beta^2-n^2*pi^2)*(((2*n*pi*(beta-n*pi))/(beta^2-n^2*pi^2)+1/(4*n^2*pi^2)-
            yc/(2*n*pi))*exp(-n*pi*yc)-1/(beta^2-n^2*pi^2)*exp(-beta*yc))*cos(n*pi*xc);
        end
        %--- Determine W_y at each point
        sumwy=0;
        for n=1:1:200
            sumwy=sumwy+2*(-1)^n*n*pi*beta/(beta^2-n^2*pi^2)*((2*n^2*pi^2*(n*pi-beta)/(beta^2-n^2*pi^2)^2-3/(4*n*pi)+yc/2)*exp(-
            n*pi*yc)+beta/(beta^2-n^2*pi^2)*exp(-beta*yc))*sin(n*pi*xc);
        end
        theta(y,x)=sumpsiy*sumwx -sumpsix*sumwy;
    end
end
xb=0:.005:1;
yb=0:.005:.5;
[Xa,Ya]=meshgrid(xb,yb);
contour(Xa,Ya,theta,40,'k')
max(max(abs(theta)))
title('Psi_0_Y*W_0_X-Psi_0_X*W_0_Y (beta=100)')
xlabel('X')
ylabel('Y')

```

## Appendix C

### Matlab Code for production of figures 11 through 15

```

clear
pi=3.1415926535898;
beta=10;
for x=1:1:101
    for y=1:1:201
        xc=(x-1)/100;
        yc=(y-1)/100;
        sum=0;
        for l=1:1:10
            %--Determine n=l-m summation--
            suml=0;
            for m=1:1:l-1
                n=l-m;
                % --Lambdas--
                Xm1 = -2*beta*m*pi*(-1)^m/(beta^2-m^2*pi^2)^3;
                Xn1 = -2*beta*n*pi*(-1)^n/(beta^2-n^2*pi^2)^3;
                Xm2 = 2*beta*m*pi*(beta-m*pi)*(-1)^m/(beta^2-m^2*pi^2)^3;
                Xn2 = 2*beta*n*pi*(beta-n*pi)*(-1)^n/(beta^2-n^2*pi^2)^3;
                Xm3 = (-1)^m*beta/4/m/pi/(beta^2-m^2*pi^2);
                Xn3 = (-1)^n*beta/4/n/pi/(beta^2-n^2*pi^2);
                Xm4 = 2*beta*m*pi*(-1)^m/(beta^2-m^2*pi^2)^3;
                Xn4 = 2*beta*n*pi*(-1)^n/(beta^2-n^2*pi^2)^3;
                Xm5 = 2*beta*(-1)^m/(beta^2-m^2*pi^2)^3/m/pi*(2*m^3*pi^3*(beta-m*pi)+(beta^2-m^2*pi^2)^2/4);
                Xn5 = 2*beta*(-1)^n/(beta^2-n^2*pi^2)^3/n/pi*(2*n^3*pi^3*(beta-n*pi)+(beta^2-n^2*pi^2)^2/4);
                Xm6 = -beta*(-1)^m/(beta^2-m^2*pi^2);
                Xn6 = -beta*(-1)^n/(beta^2-n^2*pi^2);
                Xm7 = -2*beta*m*pi*(-1)^m/(beta^2-m^2*pi^2)^2;
                Xn7 = -2*beta*n*pi*(-1)^n/(beta^2-n^2*pi^2)^2;
                % --Gammas--
                Gamma1 = 1/2*m*pi*beta*Xn7*Xm3;
                Gamma2 = 1/2*m*pi*beta*(Xn7*Xm2-Xn4*Xm6);
                Gamma3 = 1/2*m*pi*beta*(Xn7*Xm1-Xn4*Xm5);
                Gamma4 = 1/2*m*n*pi^2*(Xn6*Xm3-Xn3*Xm6);
                Gamma5 = 1/2*m*pi*(Xm2*Xn6*n*pi+Xm3*Xn5*n*pi-Xm6*Xn2*n*pi-Xm3*Xn6+2*Xm6*Xn3-Xn3*n*pi*Xm5);
                Gamma6 = 1/2*m*pi*(Xm1*Xn6*n*pi+Xm2*Xn5*n*pi+Xm6*Xn1*n*pi-Xm2*Xn6+2*Xm5*Xn3-Xm5*Xn2*n*pi+Xm6*Xn2);
                Gamma7 = 1/2*m*pi*(-Xm5*Xn1*n*pi+Xm1*Xn5*n*pi+Xm5*Xn2-Xm1*Xn6);
                Gamma8 = 1/2*m*pi*beta*(Xm4*Xn7-Xn4*Xm7);
                Gamma9 = -1/2*m*n*pi^2*Xm7*Xn3;
                Gamma10 = 1/2*m*pi*(2*Xm7*Xn3+Xm4*Xn6*n*pi-Xm7*Xn2*n*pi);
                Gamma11 = 1/2*m*pi*(Xm7*Xn2-Xm4*Xn6+Xm4*Xn5*n*pi-Xm7*Xn1*n*pi);
                % --Phis--
                Phi1 = ((l-m)^2*(l+m)^2*pi^4-4*m*(l-m)*(l+m)*beta*pi^3+4*beta^3*m*pi+(6*m^2-2*pi^2)*beta^2*pi^2+beta^4)*Gamma1/((l+m)*pi+beta)^3/((m-l)*pi+beta)^3;
                Phi2 = ((-4*(l^2-3*m^2)*beta*pi^2-4*m*(l-m)*(l+m)*pi^3+12*beta^2*m*pi+4*beta^3)*Gamma1+((l+m)*pi+beta)*(2*beta*m*pi+beta^2+(m^2-l^2)*pi^2)*Gamma2*((m-l)*pi+beta))/((l+m)*pi+beta)^3/((m-l)*pi+beta)^3;
                Phi3 = ((6*beta^2+12*beta*m*pi+(2*l^2+6*m^2)*pi^2)*Gamma1+((l+m)*pi+beta)*((2*beta+2*m*pi)*Gamma2+((l+m)*pi+beta)*Gamma3*((m-l)*pi+beta))/((l+m)*pi+beta)^3/((m-l)*pi+beta)^3;
                Phi4 = -1/8*1/l/pi*Gamma4;
                Phi5 = -1/8*(2*l^2*pi^2*Gamma4+4/3*pi^3*l^3*Gamma5)/pi^4/l^4;
                Phi6 = -1/8*(3*pi*Gamma4+2*pi^3*l^3*Gamma6+2*l^2*pi^2*Gamma5)/pi^4/l^4;
                Phi7 = -1/8*(3*Gamma4+4*pi^3*l^3*Gamma7+2*pi^2*l^2*Gamma6+2*pi*l*Gamma5)/pi^4/l^4;
                Phi8 = 1/(-l^2*pi^2+4*beta^2)*Gamma8;
                Phi9 = (4*(l-1/2*m)^2*m^2*pi^4+4*beta^3*(l-m)*pi+4*(-3*l*m+l^2+3/2*m^2)*beta^2*pi^2-8*(l-1/2*m)*beta*(l-m)*m*pi^3+beta^4)*Gamma9/(beta-m*pi)^3/((2*l-m)*pi+beta)^3;
                Phi10 = ((8*(-3*l*m+l^2+3/2*m^2)*beta*pi^2-8*(l-1/2*m)*(l-m)*m*pi^3+4*beta^3+12*beta^2*(l-m)*pi*(beta-m*pi)*(beta-m*pi)*(2*beta*(l-m)*pi+beta^2-2*(l-1/2*m)*m*pi^2)*Gamma10*((2*l-m)*pi+beta))/((beta-m*pi)^3/((2*l-m)*pi+beta)^3;
                Phi11 = ((6*beta^2+12*beta*(l-m)*pi+(-12*l*m+8*l^2+6*m^2)*pi^2)*Gamma9+(beta-m*pi)*((2*beta+2*(l-m)*pi)*Gamma10+Gamma11*(beta-m*pi)*((2*l-m)*pi+beta))/((2*l-m)*pi+beta))/((beta-m*pi)^3/((2*l-m)*pi+beta)^3;
                % --Etas--
                eta1 = ((l-m)^2*(l+m)^2*pi^4-4*m*(l-m)*(l+m)*beta*pi^3+4*beta^3*m*pi+(6*m^2-2*pi^2)*beta^2*pi^2+beta^4)*Phi1/((l+m)*pi+beta)^3/((m-l)*pi+beta)^3;

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eta2 = ((-4*(l^2-3*m^2)*beta*pi^2-4*m*(l-
m)*(l+m)*pi^3+12*beta^2*m*pi+4*beta^3)*Phi1+((l+m)*pi+beta)*(2*beta*m*pi+beta^2+(m^2-l^2)*pi^2)*Phi2*((m-
l)*pi+beta))/((l+m)*pi+beta)^3/((m-l)*pi+beta)^3;
eta3 =
((6*beta^2+12*beta*m*pi+(2*l^2+6*m^2)*pi^2)*Phi1+((l+m)*pi+beta)*((2*beta+2*m*pi)*Phi2+((l+m)*pi+beta)*Phi
3*((m-l)*pi+beta))*((m-l)*pi+beta))/((l+m)*pi+beta)^3/((m-l)*pi+beta)^3;
eta4 = -1/10*1/l/pi*Phi4;
eta5 = -1/10*(5/4*l^4*pi^4*Phi5+5/2*l^3*pi^3*Phi4)/l^5/pi^5;
eta6 = -1/10*(5/4*l*(2*l^2*pi^2*Phi5+4/3*l^3*pi^3*Phi6)*pi+5*l^2*pi^2*Phi4)/l^5/pi^5;
eta7 = -1/10*(5/4*l*(3*l*pi^3*Phi5+2*l^2*pi^2*Phi6+2*l^3*pi^3*Phi7)*pi+15/2*l*pi^4)/l^5/pi^5;
eta8 = -1/10*(15/2*Phi4+5/4*l*(3*Phi5+2*Phi7*l^2*pi^2+2*l*pi*Phi6)*pi)/l^5/pi^5;
eta9 = -1/(l^2*pi^2-4*beta^2)*Phi8;
eta10 = -1/2*(m^2*(l-1/2*m)^2*pi^4+beta^3*(l-m)*pi+(3/2*m^2-3*l*m+l^2)*beta^2*pi^2-2*(l-m)*m*beta*(l-
1/2*m)*pi^3+1/4*beta^4)*Phi9/(m*pi+beta)^3/((l-1/2*m)*pi+1/2*beta)^3;
eta11 = -1/2*((2*(3/2*m^2-3*l*m+l^2)*beta*pi^2-2*(l-m)*m*(l-1/2*m)*pi^3+beta^3+3*beta^2*(l-m)*pi)*Phi9+(m*pi-
beta)*(l-1/2*m)*pi+1/2*beta)*(-beta*(l-m)*pi-1/2*beta^2+m*(l-1/2*m)*pi^2)*Phi10/(m*pi+beta)^3/((l-
1/2*m)*pi+1/2*beta)^3;
eta12 = -1/2*((3/2*beta^2+3*beta*(l-m)*pi+(-3*l*m+3/2*m^2+2*l^2)*pi^2)*Phi9+(m*pi+beta)*((l-
1/2*m)*pi+1/2*beta)*((-beta*(l-m)*pi)*Phi10+Phi11*(m*pi+beta)*((l-1/2*m)*pi+1/2*beta)))/(m*pi+beta)^3/((l-
1/2*m)*pi+1/2*beta)^3;

sum1=sum1+((eta1*yc^2+eta2*yc+eta3)*exp(-
(beta+m*pi)*yc)+(-eta4*yc^5+eta5*yc^4+eta6*yc^3+eta7*yc^2+eta8*yc)*exp(-l*pi*yc)+eta9*exp(-
2*beta*yc)+eta10*yc^2+eta11*yc+eta12)*exp(-(beta+(l-m)*pi)*yc)-(eta2+(l*pi-(beta+m*pi))*eta3+eta8+(l*pi-
2*beta)*eta9+eta11+(m*pi+beta)*eta12)*yc*exp(-l*pi*yc)-(eta3+eta9+eta12)*exp(-l*pi*yc));

end
%--Determine n=l+m summation---
sum2=0;
for m=1:1:10
n=l+m;
% -Lambdas--
Xm1 = -2*beta*m*pi*(-1)^m/(beta^2-m^2*pi^2)^3;
Xn1 = -2*beta*n*pi*(-1)^n/(beta^2-n^2*pi^2)^3;
Xm2 = 2*beta*m*pi*(beta-m*pi)*(-1)^m/(beta^2-m^2*pi^2)^3;
Xn2 = 2*beta*n*pi*(beta-n*pi)*(-1)^n/(beta^2-n^2*pi^2)^3;
Xm3 = -(1)^m*beta/4/m/pi/(beta^2-m^2*pi^2);
Xn3 = -(1)^n*beta/4/n/pi/(beta^2-n^2*pi^2);
Xm4 = 2*beta*m*pi*(-1)^m/(beta^2-m^2*pi^2)^3;
Xn4 = 2*beta*n*pi*(-1)^n/(beta^2-n^2*pi^2)^3;
Xm5 = 2*beta*(-1)^m/(beta^2-m^2*pi^2)^3/m/pi*(2*m^3*pi^3*(beta-m*pi)+(beta^2-m^2*pi^2)^2/4);
Xn5 = 2*beta*(-1)^n/(beta^2-n^2*pi^2)^3/n/pi*(2*n^3*pi^3*(beta-n*pi)+(beta^2-n^2*pi^2)^2/4);
Xm6 = -beta*(-1)^m/(beta^2-m^2*pi^2);
Xn6 = -beta*(-1)^n/(beta^2-n^2*pi^2);
Xm7 = -2*beta*m*pi*(-1)^m/(beta^2-m^2*pi^2)^2;
Xn7 = -2*beta*n*pi*(-1)^n/(beta^2-n^2*pi^2)^2;
% -Gammas-
Gamma1 = 1/2*m*pi*beta*Xn7*Xm3;
Gamma2 = 1/2*m*pi*beta*(Xn7*Xm2-Xn4*Xm6);
Gamma3 = 1/2*m*pi*beta*(Xn7*Xm1-Xn4*Xm5);
Gamma4 = 1/2*m*n*pi^2*(Xn6*Xm3-Xn3*Xm6);
Gamma5 = 1/2*m*pi*(Xm2*Xn6*n*pi+Xm3*Xn5*n*pi-Xm6*Xn2*n*pi-Xm3*Xn6+2*Xm6*Xn3-Xn3*n*pi*Xm5);
Gamma6 = 1/2*m*pi*(Xm1*Xn6*n*pi+Xm2*Xn5*n*pi-Xm6*Xn1*n*pi-Xm2*Xn6+2*Xm5*Xn3-
Xm5*Xn2*n*pi+Xm6*Xn2);
Gamma7 = 1/2*m*pi*(-Xm5*Xn1*n*pi+Xm1*Xn5*n*pi+Xm5*Xn2-Xm1*Xn6);
Gamma8 = 1/2*m*pi*beta*(Xm4*Xn7-Xn4*Xm7);
Gamma9 = -1/2*m*n*pi^2*Xm7*Xn3;
Gamma10 = 1/2*m*pi*(2*Xm7*Xn3+Xm4*Xn6*n*pi-Xm7*Xn2*n*pi);
Gamma11 = 1/2*m*pi*(Xm7*Xn2-Xm4*Xn6+Xm4*Xn5*n*pi-Xm7*Xn1*n*pi);
% -Phis-
Phi1 = ((l+m)^2*(l+m)^2*pi^4-4*m*(l-m)*(l+m)*beta*pi^3+4*beta^3*m*pi+(6*m^2-
2*l^2)*beta^2*pi^2+beta^4)*Gamma1/((l+m)*pi+beta)^3/((m-l)*pi+beta)^3;
Phi2 = ((-4*(l^2-3*m^2)*beta*pi^2-4*m*(l-
m)*(l+m)*pi^3+12*beta^2*m*pi+4*beta^3)*Gamma1+((l+m)*pi+beta)*(2*beta*m*pi+beta^2+(m^2-
l^2)*pi^2)*Gamma2*((m-l)*pi+beta))/((l+m)*pi+beta)^3/((m-l)*pi+beta)^3;
Phi3 =
((6*beta^2+12*beta*m*pi+(2*l^2+6*m^2)*pi^2)*Gamma1+((l+m)*pi+beta)*((2*beta+2*m*pi)*Gamma2+((l+m)*pi+
beta)*Gamma3*((m-l)*pi+beta))*((m-l)*pi+beta))/((l+m)*pi+beta)^3/((m-l)*pi+beta)^3;
Phi4 = 1/4*(3*l^2*pi^3*m^4+1^3*pi^3*m^4+3*pi^3*m^6+3*1*pi^3*m^5)*Gamma4/pi^5/m^4/(l+m)^4;

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Phi5 =
1/4*((15/2*pi^2*m^4+6*l^2*pi^2*m^3+3/2*l^3*pi^2*m^2+3*pi^2*m^5)*Gamma4+(l+m)*pi*(l^2*pi^2*m^2+2*l*
pi^2*m^3+m^4*pi^2)*Gamma5*m)/pi^5/m^4/(l+m)^4;
Phi6 =
1/4*((3/2*l^3*pi*m+9/2*pi*m^4+9*l*pi*m^3+6*l^2*pi*m^2)*Gamma4+(l+m)*pi*((2*pi*m^3+3*l*pi*m^2+l^2*pi*
m)*Gamma5+(l+m)*pi*(pi*l*m+m^2*pi)*Gamma6*m))/pi^5/m^4/(l+m)^4;
Phi7 =
1/4*((3*l^2*m+3/4*l^3+3*m^3+9/2*l*m^2)*Gamma4+(l+m)*pi*((1/2*l^2+3/2*l*m+3/2*m^2)*Gamma5+(l+m)*pi*((
1/2*l*m)*Gamma6+pi*m*Gamma7*(l+m))*m)/pi^5/m^4/(l+m)^4;
Phi8 = 1/(-l^2*pi^2+4*beta^2)*Gamma8;
Phi9 =
(4*(l+1/2*m)^2*m^2*pi^4+4*beta^3*(l+m)*pi+4*(3/2*m^2+3*l*m+l^2)*beta^2*pi^2+8*(l+m)*(l+1/2*m)*beta*m*pi
^3+beta^4)*Gamma9/((2*l+m)*pi+beta)^3/(beta+m*pi)^3;
Phi10 =
((8*(3/2*m^2+3*l*m+l^2)*beta*pi^2+8*(l+m)*(l+1/2*m)*m*pi^3+4*beta^3+12*beta^2*(l+m)*pi)*Gamma9+(2*beta
*(l+m)*pi+beta^2+2*(l+1/2*m)*m*pi^2)*Gamma10*((2*l+m)*pi+beta)*(beta+m*pi))/((2*l+m)*pi+beta)^3/(beta+m*
pi)^3;
Phi11 =
((6*beta^2+12*beta*(l+m)*pi+(6*m^2+8*l^2+12*l*m)*pi^2)*Gamma9+((2*beta+2*(l+m)*pi)*Gamma10+((2*l+m)*
pi+beta)*Gamma11*(beta+m*pi))*((2*l+m)*pi+beta)*(beta+m*pi))/((2*l+m)*pi+beta)^3/(beta+m*pi)^3;
% -Etas-
eta1 = (l-m)^2*(l+m)^2*pi^4+(-2*l^2+6*m^2)*beta^2*pi^2+4*beta^3*m*pi+beta^4-4*m*(l-
m)*(l+m)*beta*pi^3)*Phi1/((l+m)*pi+beta)^3/((l-m)*pi+beta)^3;
eta2 = ((-4*(l^2-3*m^2)*beta*pi^2-4*m*(l-m)*(l+m)*pi^3+4*beta^3+12*beta^2*m*pi)*Phi1+(l+m)*pi+beta)*(-
2*beta*m*pi-beta^2+(-m^2+l^2)*pi^2)*Phi2*((l-m)*pi-beta))/((l+m)*pi+beta)^3/((l-m)*pi+beta)^3;
eta3 = ((12*beta*m*pi+(2*l^2+6*m^2)*pi^2+6*beta^2)*Phi1+(l+m)*pi+beta)*((-2*beta-
2*m*pi)*Phi2+Phi3*((l+m)*pi+beta)*((l-m)*pi-beta))*((l-m)*pi-beta))/((l+m)*pi+beta)^3/((l-m)*pi+beta)^3;
eta4 = 1/4*(3*l^2*pi^3*m^4+l^3*pi^3*m^3+pi^3*m^6+3*l*pi^3*m^5)*Phi4/pi^5/m^4/(m+l)^4;
eta5 =
1/4*((15/2*pi^2*m^4+6*l^2*pi^2*m^3+3/2*l^3*pi^2*m^2+3*pi^2*m^5)*Phi4+(m+l)*(l^2*pi^2*m^2+2*l*pi^2*m^
3+pi^2*m^4)*Phi5*m*pi)/pi^5/m^4/(m+l)^4;
eta6 =
1/4*((3/2*l^3*pi*m+9/2*pi*m^4+9*l*pi*m^3+6*l^2*pi*m^2)*Phi4+(l+m)*pi*((2*pi*m^3+3*l*pi*m^2+l^2*pi*m)*P
hi5+(l+m)*pi*(pi*l*m+m^2*pi)*Phi6*m))/pi^5/m^4/(l+m)^4;
eta7 =
1/4*((3*l^2*m+3/4*l^3+3*m^3+9/2*l*m^2)*Phi4+(l+m)*pi*((1/2*l^2+3/2*l*m+3/2*m^2)*Phi5+(l+m)*pi*((1/2*l+m
)*Phi6+pi*m*Phi7*(l+m))*m)/pi^5/m^4/(l+m)^4;
eta8 = 1/(-l^2*pi^2+4*beta^2)*Phi8;
eta9 =
(4*m^2*(l+1/2*m)^2*pi^4+8*m*(l+1/2*m)*beta*(m+l)*pi^3+4*beta^3*(m+l)*pi+4*(l^2+3*l*m+3/2*m^2)*beta^2*pi
^2+beta^4)*Phi9/((2*l+m)*pi+beta)^3/(beta+m*pi)^3;
eta10 =
((8*(l^2+3*l*m+3/2*m^2)*beta*pi^2+8*m*(l+1/2*m)*(m+l)*pi^3+4*beta^3+12*beta^2*(m+l)*pi)*Phi9+((2*l+m)*pi
+beta)*(beta+m*pi)*(2*beta*(m+l)*pi+beta^2+2*m*(l+1/2*m)*pi^2)*Phi10)/((2*l+m)*pi+beta)^3/(beta+m*pi)^3;
eta11 =
((12*beta*(m+l)*pi+(12*l*m+6*m^2+8*l^2)*pi^2+6*beta^2)*Phi9+((2*l+m)*pi+beta)*(beta+m*pi)*(2*beta+2*(m+l
)*pi)*Phi10+((2*l+m)*pi+beta)*Phi11*(beta+m*pi))/((2*l+m)*pi+beta)^3/(beta+m*pi)^3;

sum2=sum2+((eta1*yc^2+eta2*yc+eta3)*exp(-(beta+m*pi)*yc)+(eta4*yc^3+eta5*yc^2+eta6*yc+eta7)*exp(-(
l+2*m)*pi*yc)+eta8*exp(-2*beta*yc)+(eta9*yc^2+eta10*yc+eta11)*exp(-(beta+(l+m)*pi)*yc)-(eta2+(l*pi-
(beta+m*pi))*eta3+eta6+(-2*m*pi)*eta7+(l*pi-2*beta)*eta8+eta10+(-beta+m*pi)*eta11)*yc*exp(-l*pi*yc)-
(eta3+eta7+eta8+eta11)*exp(-l*pi*yc));
end
sum=sum+(sum1+sum2)*sin(l*pi*xc);
end
theta(y,x)=sum;
end
x
end
xb=0:.01:1;
yb=0:.01:2;
[Xa,Ya]=meshgrid(xb,yb);
contour(Xa,Ya,theta,40,'k')

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## **Reference**

<sup>1</sup>Adornato and Brown, “Convection and segregation in directional of dilute and non-dilute binary alloys: Effects of ampoule and furnace design,” *Journal of Crystal Growth* 80 (155-190) 1987.

<sup>2</sup>Izadnegahdar, “The Motion of a Hot Melt during Crystal Growth by Directional Solidification,” The Ohio State University, 2004.

<sup>3</sup>Foster, “Asymptotic analysis of a vertical Bridgman furnace at large Rayleigh number,” *Physics of Fluids* 9, 683, 1997.

<sup>4</sup>Tanveer, “Convection effects on radial segregation and crystal melt interface in Bridgman growth,” *Physics of Fluids* 6, 2270, 1994.

<sup>5</sup>Kim, “Segregation in Directional Solidification of Semiconductor Compounds,” The Ohio State University, 1996.